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ROCKY FLATS ENVIRONMENTAL TECHNOLOGY SITE

ENGINEERING ORDER

Continuation Sheet

NOTES

- This continuation page is to be used to complete the listing of all documents and drawings which accompany an Engineering Order (EO) for review or final distribution. It should be attached as page 3.4 etc. of the complete transmittal.
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INTEROFFICE CORRESPONDENCE

DATE Octobe 27 1903

TO J A. Nesheim Classification Office Bidd Tep08 X-595

FROM K. Benzen, Environmen al Quality Support, Bldg 080 X6753

SUDJECT CLASSIFICATION REVIEW VAINER FOR ENVIRONMENTAL RESTORATION

MANACEMENT (ERM) DOCUMENTS KB 74 93

This correspondence serves to clarify con invance of the classification review waiver glanted in 1992 for ERM documents

Specifically ERM reporting activities with the exception to Operable Unit is are determined to be unclassified and UCNI free in nature and content and are considered to be exempting a sasification/UCNI review by the Classification Office. To eliminate the need for furner updates because of organizational changes this classification waiver perains to the following information categories: internal as well as external letters work plans reports internal measures RCRA facilities investigations internal remedial actions site evaluations and assessments comparative analyses and other environmental and administrative documentation.

Conference papers, journal articles, speech texts, formal technical reports meeting the intent of DOE Order 1~30.2, Scientific and Technical Information, and similar material intended for release to the technical/professional community must continue to receive full clearance through the Classification Office.

Concur ence

J A. Nesheim

EC&C Rocky Flats Classification Office

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J A Nesheim

L. L. Tyler

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CONCEPTUAL DESIGN REPORT

WASTE MANAGEMENT FACILITY

for

Rocky Flats Environmental Technology Site Golden, Colorado

Project 989438

for the

U S Department of Energy Rocky Flats Field Office Golden, Colorado

Prepared by

Rocky Mountain Remediation Services
Engineering

Revision 0 September, 1995

Reviewed for Classification

By KB 174-93

Date See Attached Letter

CONCEPTUAL DESIGN REPORT REVISIONS

		ISSUE	PROJ	USER	P.E.
REVISION	DESCRIPTION	DATE	ENGR	MGR	MGR
o	Original Issue	9/26/95	RP Confleth	08	To Bolo

THE ABOVE OPERATING CONTRACTOR SIGNATURES INCICATE AGREEMENT THAT THE EQUIPMENT AND/ORFACILITIES DESCRIBED HEREIN FULLY MEET THE USING DEPARTMENT'S REQUIREMENTS

SUMMARY WASTE MANAGEMENT FACILITY

The Waste Management Facility (WMF) will provide on site recoverable disposal for low level mixed environmental remediation waste at RFETS. The WMF will provide a 100 000 cubic yard waste cell and support facilities. The waste cell will be used only for environmental remediation wastes also described as past practices wastes generated at RFETS. The WMF will be located at the site of future Cell #4 of the New Sanitary Landfill. Support facilities include a pre engineered steel building for equipment decontamination personnel showers and office space leachate storage tanks and a storm water evaporation pond. The WMF will be implemented through a combined RFETS Interagency Agency (IAG) and RCRA permit modification process as a Corrective Action Management Unit (CAMU). The WMF will be designed and constructed in accordance with RCRA. Subtitle C. requirement and will meet State of Colorado siting requirements.

This Conceptual Design Report addresses the technical objectives cost estimate preliminary safety assessment and value engineering assessment for the project. The schedule funding requirements and project risk assessment are provided in the Project Management Plan. The alternative studies including life cycle costs. NEPA documentation site selection socioeconomic evaluations and public/stakeholder input are provided in the IM/IRA Decision Document. An analysis of on site verses off site disposal is provided in the Evaluation of. On Site Versus Off Site Remediation Waste Management Options for RFETS report. Together these documents provide the conceptual design documentation required by DOE Order 4700 1A. A checklist showing the location of the conceptual design documentation is provided in Appendix 1.

The estimated project cost is

Cell Support Costs ¹	\$3 074 037	
Cell Construction Costs	7.510.219	
Total Cell Costs		10 584 256
Cap Support Costs ¹	2 277 509	
Cap Construction Costs	2.484.243	
Total Cap Costs		4 762 243
Operations and Monitoring Costs		2 381 606
Additional Costs ²		26,271,895
TOTAL PROJECT COST		\$44,000,000

¹ Includes design permitting procurement preconstruction procedures and project management

WMF CDR Rev 0 September 26 1995



² Includes building factor escalation procurement recovery site support site and company G&A and contingency

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1 GENERAL DESCRIPTION OF PROJECT

The purpose of the Waste Management Facility (WMF) is to provide on site recoverable disposal for low level mixed and Toxic Substances Control Act (TSCA) waste generated by environmental remediation activities at the Rocky Flats Environmental Technology Site (RFETS). Currently there is limited on site capacity for low level or low level mixed waste generated by environmental restoration activities. The WMF will provide a new disposal cell with 100 000 cubic yards (yd³) of net waste capacity. The facility design will accommodate the possible expansion to adjoining areas.

The WMF will be one of several cells that will form a waste management complex at RFETS The three phases in the development of this complex are described below

- Phase I New Sanitary Landfill (NSL) A disposal cell and support facility for solid (sanitary) waste and non hazardous D&D material The NSL is currently under construction The cell has a capacity of 200 000 yd³
- Phase II Waste Management Facility A CAMU designated cell for remediation wastes only including associated D&D material The cell will have a net capacity of 100 000 yd³
- Phase III Permitted Waste Cell This may be a future RCRA Subtitle C permitted cell for both remediation and process wastes. This permitted cell is not part of this project. Support facilities for the WMF will be used for the permitted cell to the extent possible.

The WMF will be designed to RCRA Subtitle C standards in accordance with the Colorado Hazardous Waste Regulations 6 CCR 1007 3 and the Colorado Hazardous Waste Disposal Facility Siting Regulations 6 CCR 1007 2 Part 2 The Nuclear Regulatory Commission (NRC) radioactive waste disposal requirements of 10 CFR Part 61 will be used for guidance

11 LOCATION OF PROJECT

This project is located at the Department of Energy (DOE) RFETS in Jefferson County Colorado The facility will be located at the site of the RFETS New Sanitary Landfill (NSL) The cell will be located at the site originally proposed for Cell #4 of the NSL The location of the NSL is shown on Figure 1 The conceptual layout of the NSL and WMF site is shown on Drawing 51376 C001

12 GENERAL DESIGN CONCEPT

This section gives a brief summary of the design concept A more detailed description is provided in Section 6

121 Waste Cell

The WMF waste cell will have a gross capacity of approximately 115 000 yd³ to provide a net waste capacity of 100 000 yd³ including daily cover. The cell is expected to be open two to three years prior to closure. The cell will have a double composite liner system. The cell will have leachate collection and leak detection systems. The leachate collection and leak detection systems will have fluid monitoring sensors and allow for the removal of accumulated liquids. Grid markers will be located around the perimeter of the cell to document the location of waste for possible future retrieval.

122 Support Facilities

The following support facilities will be required for the WMF

<u>Building 283</u> A 6 000 sq ft pre engineered steel building for vehicle decontamination radiological survey locker room showers restrooms office/break space and spare parts storage

Waste Staging Area A 1 750 sq ft concrete pad for unloading of containerized waste

<u>Leachate Storage Tanks</u> Three leachate storage tanks with a concrete secondary containment berm and tanker truck loading station

123 Site Access and Security

A new road will be constructed to connect the WMF to the main access road for the NSL A security fence will be constructed around the WMF to prevent unauthorized access The fence will separate the WMF from the NSL

124 Utilities

Utilities will be provided at the WMF as follows

Storm Water Management All storm water run off from the facility will be retained on site. The WMF will be designed as a zero discharge facility. All run off from the site will either be collected in the leachate storage tanks or routed to an evaporation pond.

12

Electrical Power for the facility will be provided with a 13 8 kV line from the NSL. A transformer will be installed outside Building 283. Power will be required at Building 283 the leachate storage tanks and the cell sump risers.

<u>Telephone</u> A telephone system for Building 283 will be designed to connect with the existing RFETS system

Water Supply Drinking (potable) water will be provided by the use of bottled water Wash and decontamination water will be hauled to the site and stored in Building 283

<u>Wastewater</u> Wastewater from the Building 283 vehicle decontamination will be stored in tanks and transported to a treatment facility at RFETS Personnel wash and shower water will be transported for disposal at the RFETS Sewage Treatment Plant Incinerating type toilets will be used for Building 283

Fire Alarms Fire alarms will be communicated to the main plant via telephone service to Building 283 The public address system (LSDW) warning system will be provided in Building 283

<u>Instrumentation</u> All instrumentation for the leachate collection system leak detection system leachate storage system and equipment decontamination system will alarm in the Building 283 office area

125 Leachate Transfer and Storage System

A leachate transfer and storage system will be provided to manage leachate that is generated and collected in the waste cell. This system will transfer leachate from the waste cell to the three 500 000 gallon leachate storage tanks. Leachate will be transferred from the storage tanks to a treatment system at RFETS by tanker truck

13 GENERAL DESIGN CRITERIA

The design of the facility will be in accordance with DOE Order 6430 1A General Design Criteria and applicable codes standards and guidelines as listed in Appendix 2 The Title II design including field changes for the NSL will be used for the WMF where applicable

All equipment and facility sizes capacities and ratings etc listed within this Conceptual Design are preliminary and are intended only to relay the general intent and scope of the project Final sizing will be performed during Title II design. All equipment will be sized to operate at the RFETS site elevation of 6 000 ft above sea level.

WMF-CDR R 0 S ptembe 26 1995

The WMF will be designed according to the requirements of the appropriate regulatory agencies and their permit conditions. Regulatory requirements include those promulgated by the Colorado Department of Public Health and Environment (CDPHE) 6 CCR 1007 3. Part 264 and 6 CCR 1007 2. Part 2. The NRC requirements of 10 CFR Part 61 do not apply to DOE facilities and will be used as guidelines only. The regulatory decision and approval process for the WMF will be conducted as a Corrective Action Management. Unit (CAMU) under the Interagency Agreement (IAG) as a modification to the Corrective Action section of the RFETS RCRA permit.

14 FUNCTIONAL REQUIREMENTS

A copy of the Operational Requirements Document (ORD) for the WMF is provided in Appendix 3 Functional requirements for the design include

100 000 yd³ net waste capacity for low level mixed waste Located at Cell #4 of the NSL

Remediation waste only bulk and containerized no free liquids
Bulk wastes will require compaction at cell to specified density
Waste in drums or other containers may require removal from the
container compaction of the entire container or infilling with bulk waste
between waste containers

Cell operational for two to three years

500 maximum with 250 yd³ per day average waste placement Waste prepared for placement prior to shipment to WMF Storage facilities at the WMF not required

Waste must be retrievable

Decontamination and survey of equipment required prior to leaving WMF site

Leachate will be trucked or piped to Building 891 Sitewide Treatment Pant

WMF to operate one shift per day five days per week

A listing of Applicable or Relevant and Appropriate Requirements (ARAR s) is provided in the Interim Measure/Interim Remedial Action (IM/IRA) Decision Document

2 **JUSTIFICATION**

This project will provide on site capability for remediation wastes generated at RFETS A detailed justification is provided in the Decision Document. Without the WMF remediation wastes will require off site disposal at a cost of approximately \$4 000 per yd³ versus the estimated \$500 per yd³ for the WMF. The waste identification and volumes

from the Decision Document for the WMF are provided in Table 1 Only D&D wastes associated with remediation activities will be place in the WMF

3 RELATIONSHIP TO OTHER PROJECTS

The WMF is related to the following RFETS projects

- New Sanitary Landfill The NSL is currently under construction and will provide a disposal facility for sanitary waste generated at RFETS. The WMF will be located at the site of the proposed future Cell #4 of the NSL. The NSL is not designed or permitted to accept either hazardous or low level waste.
- 2 Environmental Restoration Projects The WMF will be used as a management site for current and future remediation wastes at RFETS

4 **ALTERNATIVES**

An alternative analysis for the WMF was performed as part of the Decision Document Ten alternatives were evaluated including a consideration of life cycle costs and socioeconomic factors. The alternative with the highest ranking was a Waste Cell located at the NSL site. The Evaluation of On Site Versus Off Site Remediation Waste. Management Options study compared the life cycle cost of on site versus off site disposal.

TABLE 1
WASTE IDENTIFICATION/VOLUMES FOR WMF

Waste Source	WASTE IDENTIFIC				
(OU/IHSS s)	Description of Media	Waste Type	Estimated Total	Anticipated Volume	Waste Availability for
(00/111553)		į	Volume	after	CAMU Cell
			(yd³)	Treatment	
OU 4 Solar Ponds	nong : Xvan		** *	**	A. C.
Liners	Asphaltic Material	LLMW	11800	11800	1st Qtr FY 97
Liners Basecourse	Soils	LLMW	11800	11800	1st Qtr FY 97
Sludge	Solidified Sludge	LLMW	6000	10000	3rd Qtr FY 97
Vadose Soil	Soil	LLMW	20000	20000	3rd Qtr FY 97
Debris	Building Materials	LLMW	700	700	3rd Qtr FY 97
Subtotal for OU4			50,300.00	54,300.00	
PEAs (Top IHSSs)	304			Yapan	
OU 2 Trench T 1	Drums/Soil Pyrophoric Uranium	LLMW (rads/VOA)	3000	1000	1st Qtr FY 97
OU 2 Trench T 2	Soil	HW (VOA)	300	0	4th Qtr FY 95
OU 2 Trench T 3	Soils Sanitary Sludge possibly drums	LLMW (rads/VOA)	2700	200	3rd Qtr FY 96
OU 2 Trench T-4	Soils Sanitary Sludge	LLMW (rads/VOA)	2700	200	4th Qtr FY 96
OU 2 Trenches T 5 through T 11	Soils Sanitary Sludge asphalt planking	LLMW	6000	1000	FY 97/FY 98
OU 2 Mound Area	Soils Drums	LLMW	5000	1500	3rd Qtr FY 97
OU 2 903 Pad & Lip Area	Soils Asphaltic Material	LLMW	10000	5000	4th Qtr FY 97
OU 9 Tanks 9/10 (Includes OU 8 IHSS 118 1)	Soil tanks piping	LLMW HW	2000	500	2nd Qtr FY 97
OU 9 Tanks 14/16	Soil tanks piping	LLMW HW	4450	3340	4th Qtr FY 97
OU 9 Tank 8	Soil tanks piping	LLMW HW	4500	800	4th Qtr FY 97
OU 10 IHSS 129	Soil	HW	2200	0	3rd Qtr FY 96
OU 9 Tank 40	Soil tanks piping	LLMW	1300	130	FY 97
OU 6 B 1 Dam Hot Spot Removal	Soil	LLW	8	8	3rd Qtr FY 96
Additional Hot Spot Removals	Soil	HW	50	50	4th Qtr FY 96
Subtotal for PEA s			44.208	13.728	
Investigative Derived Material	Drill Cuttings/Soil	LLMW HW LLW	1200	180	*See Assumptions
(IDM)		 	05 700	69 209	29.4506
Grand Total	l	<u> </u>	95 708	68 208	78 4506

16

Assumptions for Table 1

- OU 4 is completely funded for FY 96 and FY 97 activities. Volume estimate ranges from 160 000 yd³ to 10 700 yd³. The value chosen assumes the vadose and surficial soils will require minimal remedial action based on risk.
- The waste types exhibited are Low Level Mixed Waste (LLMW) Hazardous Waste (HW) and Low Level Waste (LLW)
- The majority of IDM waste (85/) could be dispositioned for disposal now at the Sanitary Landfill if Procedure FO 29A was approved The 1200 yd³ is approximately 4450 drums
- 4 Potential Early Actions (PEAs) residuals will be disposed in the cell if soils cannot be returned to the source location
- This estimate does not include volumes for the remaining IHSSs of the Industrial Area because of the lack of sampling information as a result of budget constraints. The OU1/OU3/OU5/OU6/OU7/OU11/ and OU15 activities are not anticipated to generate significant waste volumes.
- The total estimate would be 78 450 yd³ based on a 15/ fluff/expansion factor
- 7 Data Resource
 - The OU 2 data was received on August 1 1995 from A Ledford
 The OU 2 data was received from M Burmeister T Kramer and P Laurin
 The OU 8/OU 9/OU 10 data was received from M Burmeister and C Cowdery
- 8 Unique Characteristics of Waste Sources
 - Trench T 1 of OU 2 potentially contains pyrophoric uranium
- These Early Actions Removals are presently unknown as to when they will occur based on budget constraints
- The volumes of the Early Action Removals may not represent a total cleanup scenario based on budget constraints

5 SITING

51 SITING CRITERIA

The following regulatory siting criteria apply to the WMF A summary of applicable requirements is included Refer to the listed regulation for the specific requirements

- 1 6 CCR 1007 3 Part 264 18 Subpart C Installation Standards
 Not located within 1000 ft of a fault which has had displacement in
 Holocene time
 New disposal facilities shall not be located in a 100 year floodplain
- 2 6 CCR 1007 2 Part 2 Section 2 5 3 Hazardous Waste Disposal Siting Requirements

Provide reasonable assurance of isolation away from natural environmental pathways that could expose the public for 1000 years Immediate area of the site is in strata of minimal ground water flow Geologic strata surrounding the site combined with engineered barriers shall provide a minimum permeability of 10 ⁷ cm/sec of sufficient

thickness between the nearest domestically or agriculturally usable aquifer to isolate any disposed materials

Not impact or be impacted by surface waters

Terrain is such that good drainage exists for precipitation away from site and such that water and wind erosion will be minimal Geochemical characteristics of the geological strata are compatible with the disposed waste especially in terms of providing high adsorption

absorption or chemical fixation of any wastes that may migrate from the immediate area

3 10 CFR Part 61 50 NRC Radioactive Waste Disposal Requirements (Guidance Only)

Avoid areas having known natural resources which if exploited would result in failure to meet performance objectives of these regulations Not located in 100 year floodplain or wetland

Upstream drainage areas must be minimized to decrease runoff which could erode or inundate disposal unit.

Sufficient depth the water table to prevent ground water intrusion, perennial or otherwise into the waste. In no case will waste disposal be permitted in the zone of fluctuation of the water table.

Avoid areas where faulting folding or seismic activity occur with such frequency or extent to significantly affect the ability to meet performance objectives or preclude defensible modeling and prediction of long term impacts

Avoid areas where surface geologic process as mass wasting erosion slumping landsliding or weathering occur with such frequency and extent to significantly effect the ability to meet the performance objectives or significantly mask the environmental monitoring program

52 SITE SELECTION

Several sites at RFETS were considered for the WMF Table 2 summarizes the initial selection process Cell #4 of the NSL was selected as the preferred site A detailed analysis including numerical ranking of alternatives is included in the Decision Document

TABLE 2
WASTE CELL LOCATION ALTERNATIVES RANKING

	Location Alternatives					
Factors	NSL Cell #4	OU 11 West Spray Field	Northeast of NSL	OU 4 Solar Ponds	NSL Cell #1 Module 2	
Regulatory Complexity	Good	Good	Acceptable	Poor	Poor	
Procurement	Good	Acceptable	Acceptable	Acceptable	Good	
50 Year Strategy	Acceptable	Good	Poor	Poor	Poor	
Perceived DOE/EPA/CDPHE Support	Acceptable	Good	Poor	Acceptable	Poor	
Perceived Other Stakeholder's Acceptance	Acceptable	Good	Poor	Acceptable	Poor	
Adequate Siting Data	Good	Good	Poor	Good	Acceptable	
Cost	Good	Acceptable	Acceptable	Acceptable	Acceptable	
Future Risk and Liability	Acceptable	Good	Acceptable	Poor	Poor	
Acceptable Waste Streams	Good	Good	Good	Poor	Good	
Design	Good	Acceptable	Acceptable	Good	Poor	
Schedule	Good	Acceptable	Acceptable	Acceptable	Good	
Ability to Support Near Term Risk Reduction	Good	Acceptable	Acceptable	Acceptable	Good	
Final Evaluation	Good	Good to Acceptable	Acceptable	Acceptable to Poor	Poor	

53 SITE DESCRIPTION

A detailed description of the WMF site is contained in the Certificate of Designation (CD) Application for the New Sanitary Landfill February 1992. The WMF site is generally flat to gently sloping to the northeast, with an average gradient of about 2 percent. Elevations range from 6 040 to 6 075 feet above sea level.

531 Surface Water Features

Surface water features of RFETS include three intermittent streams several interceptor ditches springs several ponds (including stormwater storage ponds) and scattered wetlands. There are no surface water features on the WMF site itself

The primary surface water features near the WMF site which are shown on Figure 1 are

Rock Creek drains the northwest corner of the buffer zone flows northeast to its offsite confluence with Coal Creek Rock Creek flows in the fall winter and spring at approximately 1/4 cubic feet per second (cfs) Flow is intermittent in the summer

Walnut Creek North branch starts south of the WMF site and drains the northern portion of RFETS industrial area. The Walnut Creek drainages flow offsite to the east, eventually entering Great Western Reservoir

Upper Church Ditch, McKay Ditch, and McKay Bypass Canal are the closest surface water features to the WMF site and are located at the southern boundary of the site. These ditches run periodically in the spring with a flow of approximately 10 cfs.

532 Existing and Planned Land Use

The WMF site is part of the RFETS buffer zone and is located northwest of the developed industrial area. It is outside the safety perimeter of the RFETS firing range located to the southeast. Future land use for the area is solid waste and proposed low level mixed waste disposal. The planned use for the areas adjacent to the WMF site is open space based on the RFETS Final Future Site Use Concept plan.



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533 Wetlands and Floodplains

No wetlands are identified on the WMF site based on the U S Army Corps of Engineers RFP Wetlands Mapping and Resource Study December 1994 The closest wetlands are along McKay Ditch and Walnut Creek several hundred feet to the south of the site

The WMF is not within any 100 year floodplains based on the RFP Drainage and Flood Control Master Plan April 1992

54 SITE GEOLOGY AND HYDROGEOLOGY

541 Regional Geology and Hydrogeology

A detailed discussion of the RFETS Geology and Hydrogeology is provided in the 1995 Sitewide Geosciences Characterization consisting of the following

Volume I Geologic Characterization Report
Volume II Hydrologic Characterization Report
Volume III Groundwater Geochemistry Report

Hydrogeologic cross sections in the approximate vicinity of the WMF are shown in Figures 2 and 3 (Figures 2 3 5 and 6 are from Plates in Volume II)

542 Field Investigations

Field investigations were conducted during the NSL siting study in 1990. Ten test holes (TH 1 through TH 10) were drilled to a minimum depth of 50 feet or until bedrock was encountered whichever was greater. The location of these test holes is shown on Figure 4. Test hole logs including soil properties, test hole locations, and elevations are provided in the NSL CD. Two new wells were drilled in 1992 (3092 and 3192). Four additional wells were drilled as part of the geotechnical investigation for the WMF.

543 Site Surficial Geology

A layer of topsoil less than 4 inches in thickness classified in the field as a clayey gravel was observed at the ground surface. The Rocky Flats Alluvium was encountered below the top soil layer. The Rocky Flats Alluvium consists of a medium to very dense clayey sandy gravel with occasional cobbles. The gravels are typically poorly graded. Sand and clay lenses were common. Thickness of the alluvium ranges between 63 to 93 feet.

and generally thins eastward across the site The alluvium 5 to 10 feet above bedrock was typically saturated

544 Site Bedrock Geology

Claystone bedrock (Arapahoe and Laramie Formations) was found underlying the Rocky Flats Alluvium. This bedrock unit is a hard to very hard slightly sandy to sandy claystone unit moist to very moist. Depth to bedrock ranges between 63 feet below ground surface at the east boundary of the site to 93 feet below ground surface at the west end.

545 Site Hydrogeology

Water levels in the test holes and monitoring wells were measured after completing drilling and several times thereafter. Table 3 presents information regarding historic water level measurements in wells and test holes at the site, corrected to reflect the depth to ground water below ground level (bgl)

The general piezometric surface and depth to ground water for the WMF site are shown in Figures 5 and 6. According to Figure 5 ground water at the WMF site flows predominantly in a northeast direction with a relatively uniform hydraulic gradient, which ranges from about 0 009 to 0 013 ft/ft. Closer to Rock Creek, a more northerly component of flow is indicated. Most shallow ground water associated with the WMF is expected to eventually discharge to Rock Creek and associated stream alluvial deposits primarily as contact springs and seeps occurring above the creek or as ground water flow through hillslope colluvial deposits. The position of these springs and seeps above stream levels indicates that the Rocky Flats alluvium ground water system is not recharged by Rock Creek in the area downgradient of the WMF.

The hydraulic conductivity of the Rocky Flats alluvium is known to vary as much as five orders of magnitude. Field slug tests conducted in wells at the WMF indicate a range in hydraulic conductivity values from 2 6x10 5 (Well 4786) to 1 7x10 3 (Well 0190) centimeters per second.

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TABLE 3 SUMMARY OF NSL GROUND WATER WELLS AND TEST HOLES

RFETS I.D. No. 0390	NSL <u>No.</u> TH 1W	Depth to Water, ftbgl 50 55	Date of Measurements 7/90 7/95
0290	TH 2W	39 46	6/90 7/95
	TH 3	48	6/90*
	TH-4	44	6/90*
0490	TH 5W	41-46	6/90 6/93
	TH 6	46	6/90*
	TH 7	40	6/90*
1490	TH 8AW	48 56	8/90 7/95
	TH 9	38	6/90*
0190	TH 10W	27-40	6/90 7/95
4786	N/A	52 62	10/86 7/95
3092	N/A	>28	12/92 7/95
3192	N/A	>30	12/92-4/94

^{*}One time measurement

546 Local Ground Water Usage

The closest well to the WMF is approximately 1 mile hydraulically upgradient (west southwest) of the site The well is a stock well. The nearest domestic well is located approximately 1 2 miles to the west or hydraulically cross gradient. In the assumed regional downgradient direction the closest well is approximately 3 miles to the northeast This well is completed in the Fox Hills aquifer The closest downgradient well that appears to be completed in the alluvial (uppermost) aquifer is approximately three miles to the northeast A map with the well locations is shown in the NSL CD

5 5 ECONOMIC GEOLOGY

The WMF site has not been used for excavation or mining. Mining in the area of the WMF has not been permitted or proposed based on the Final Future Site Use Concept plan. No old mine workings petroleum wells or mineral resources are located in the area of the WMF. The closest proposed gravel mining is approximately 1/4 mile to the northwest and southwest. Kaiser Hill is verifying that the WMF site is not encumbered with any mineral rights.

5 6 GEOLOGIC HAZARDS

The following provides a summary of geologic hazards at the WMF site Additional information on faults landslides and mining activity is provided in Volume 1 of the Sitewide Geosciences study

561 Faults and Seismicity

The closest faults are the Golden Fault which is approximately 2 miles southwest of RFETS the Walnut Creek Fault, which crosses the southeast corner of the RFETS and the Rock Creek Fault located approximately 1/2 mile north of the RFETS boundary Possible inferred faults trending north northeast through the RFETS industrial area show no evidence of alluvium displacement (Evaluation of the Capability of Inferred Faults in the Vicinity of Building 371 February 1995) The WMF is not located within 1000 feet of any faults that have had displacement in Holocene time which is prohibited by 6 CCR 1007 3 Part 264 18

562 Erosion

The WMF site is relatively flat and not subject to severe erosion. There is no evidence of severe erosion at the site.

563 Landslides and Slumps

Landslides or soil slumps occur on the sides of valleys due to the hydration and lubrication of bedrock clay especially in areas of seepage. Fresh landfill scarps are present in the Rock Creek drainage north of the WMF site. However, alluvial materials in flat lying areas overlying claystone bedrock, such as the WMF site are stable. No evidence of landslides or slumps is observed or are expected to occur at the WMF site.



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564 Subsidence

According to the Jefferson County CAPP maps the WMF site is not in a subsidence hazard area or area of old mine workings. Geologic hazards in the immediate area are limited as are hazards that may lead to subsidence conditions.

6 DESIGN CONCEPT

61 WASTE CELL

The 115 000 yd³ gross capacity WMF cell is 360 ft by 435 ft at the top and approximately 30 ft deep. It is intended that this cell will be one of several future cells that will form a waste management complex. Therefore, the cell design will need to accommodate the possibility of future expansion into adjacent cells. Average placement rates are estimated to be 250 yd³ per day. Maximum placement rates are estimated at 500 yd³ per day. All waste will be prepared for placement and meet the Waste Acceptance. Criteria (WAC) prior to transport to the WMF. No waste processing will be done at this facility. All waste will be placed directly in the cell. Only a short term staging area will be provided for unloading of containerized waste. Bulk wastes will be compacted after placement in the cell.

The cell liner system will consist of two composite liners a leak detection system and a leachate collection system. The leachate collection system will consist of a drainage layer drain piping a sump and sump riser. The leak detection system will also include a sump and sump riser. The leachate collection and leak detection systems will have fluid monitoring sensors connected to a control panel in Building 283.

The cell will be placed partly below grade with the top of the liner system approximately 13 ft below the existing grade. The lowest point of the liner leak detection system is greater than 15 ft above the maximum measured ground water level. The predicted ground water level rise is 7.5 ft for the 1000 year 72 hour storm (9 in) and 16.5 ft for the Probable Maximum Precipitation (PMP) 24 hour event (19.8 in). This assumes the total depth of rainfall instantaneously infiltrates the soil pores immediately above the phreatic surface. The relative porosity used for the soil was 10%. Contribution of infiltration from upgradient areas would not cause a greater ground water level rise due to the lack of lateral confinement at the site.



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The following remediation waste streams will be accepted at the WMF

Investigatively Derived Materials (IDM) in drums Low level mixed waste in boxes drums or containers Bulk remediation wastes such as soils and sludges Demolition debris from remediation activities

Waste in drums or containers may require removal from the container or compaction of entire container during placement in order to meet the WAC. The WAC is currently under development

611 Cell Liner

The cell will be designed with a double composite liner and a composite final cover system. The liner and cover will comply with RCRA Subtitle C requirements as defined in 6 CCR 1007.3 Part 264 and 6 CCR 1007.2 Part 2

The liner and leachate collection system (Drawing C002) used in the cell will consist of from the bottom upward

A bottom (secondary) composite liner incorporating 3 ft of compacted clay and a geosynthetic clay liner (GCL) overlain by an 80 mil HDPE geomembrane

A geonet leak detection system

A top (primary) composite liner consisting of a GCL overlain by an 80 mil HDPE geomembrane with a protective geotextile

A leachate collection system consisting of 1 ft gravel (bottom) or geonet (side slopes) overlain with geotextile filter fabric

A 1 ft layer of common fill or select waste (initial layer of low level mixed waste of select grading that will not damage liner) to protect the liners and leachate collection system

612 Grid Block Mapping of Waste

Waste placed in the WMF is intended to be recoverable. The cell will be mapped continuously using an alphanumeric system in order to document the location of waste for regulatory documentation requirements and possible future retrieval. Grid markers will be located around the perimeter of the cell. A controlled survey point will be



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installed as a basis for this grid block mapping. Cell grids will be established for both the horizontal axes and the vertical (elevation) axes

613 Runon and Runoff Control

The WMF runon and runoff control system during operation will be designed to control the runoff from the 100 year 24 hour storm event (5 2 inches). Uncontaminated storm water from areas not used for waste management will be routed to an evaporation pond. Contaminated water which comes in contact with waste material will be considered leachate and transferred to the leachate collection system. Potentially contaminated water from roadways adjacent to the cell (prior to equipment decon) and the Waste Staging. Area will be handled as leachate.

614 Clay Liner Test Fill

A clay liner test fill will be constructed and evaluated prior to construction of the cell clay liner. The testing requirements and plan of construction will be defined in the Construction Quality Assurance (CQA) plan to be developed during Title II design.

615 Cell Closure

A closure plan will be written during Title II design which will include a conceptual cap design and monitoring requirements. At closure the final waste layer will be covered with a 1 ft thick operational cover. The top of the operational cover will be sloped to provide adequate surface drainage. The operational cover will be left in place for approximately six months to allow monitoring of the waste settlement prior to placement of the final cover. After the operational cover and underlying wastes have been allowed to settle the final cover will be constructed over the operational cover.

The final cover (Drawing C003) will consist of from the bottom up

A 2 ft layer of compacted clay

A GCL

An 80 mil geomembrane with protective geotextile

A 6 inch drainage/filter layer

A 3 ft cobble biotic/capillary barrier layer

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A 1 ft filter layer with geotextile

A 1 ft layer of common fill and 1 ft layer of on site topsoil with vegetation

The top surface of the final cover will be sloped 4% to provide drainage. During placement of the final cover the sump riser and leak detection sump risers will be completed. The risers will be provided with waterproof seals where they penetrate the cover geomembrane. The sump riser covers will be provided with air tight lids and air sampling valves. The cover surface will be vegetated to minimize erosion and provide stability.

It is assumed a gas venting system is not required due to the type of waste being placed in the cell. The WAC will limit the quantity of material with the potential of creating methane gas. Gas monitoring will be performed during the operational cover phase to verify a venting system is not required.

616 Leachate Production

Leachate production will be assessed using Version 3 of the Hydrologic Evaluation of Landfill Performance (HELP) computer program. The HELP modeling will be performed using RFETS climatological data. The HELP modeling will be performed for the initial 100 000 yd³ cell. Alternatives to be evaluated will include empty lined cell lined cell with waste, and covered cell.

617 Leachate Collection System

The leachate collection system will minimize the depth of leachate on the primary liner during operation and throughout the post-closure monitoring period by removing liquids. The system will keep the buildup of leachate hydrostatic head to less than one foot above the primary liner. Slotted collection pipes will carry the leachate to the sump area. The pipes will be surrounded by gravel in the cell bottom.

Two submersible pumps one for high and one for low flow rates will be installed in the leachate collection riser. The pumps will be controlled by a level switch as defined by Rocky Flats Plant Standard SAM 104. The level switch will be adjusted so that at no time will leachate pond more than 12 inches above the bottom of the lined cell. The pump motors will be installed with a sensor which will report to the control panel in Building 283, alerting the operator of pump operation or failure.



Secondary containment will be provided for all leachate collection piping and ancillary equipment outside the cell in accordance with 6 CCR 1007 3 Part 264 The leachate piping will be equipped with continuous leak detection

618 Leak Detection System

The leak detection system will allow for detection collection and removal of liquid that leaks through the primary liner. The system will consist of a geonet bounded above by the primary liner and below by the secondary liner. A solid pipe contained within the low point of the leak detection system will serve as the sump riser for the leak detection system. A liquid level sensor will connect the system to a control panel in the office of Building 283. A portable submersible pump for the leak detection sump will be used if leakage is detected. Detected liquids will be pumped back into the cell or to the leachate storage tanks. The removal system will measure the volume of liquid removed with an in line flow meter. The pump will be designed to operate manually.

619 Action Leakage Rate (ALR's)

The ALR will be determined for the liner systems in accordance with 6 CCR 1007 3 Part 264 302 and EPA guidance. The rate will be determined for both the cell and the evaporation pond and will be used in the development of a Response Action Plan (RAP).

62 LEACHATE TRANSFER, STORAGE AND TREATMENT

621 Leachate Transfer and Storage

A leachate transfer and storage system will be provided to manage leachate that is generated and collected in the cell. This system will transfer leachate from the waste cell to the leachate storage tanks. The leachate storage tanks and ancillary equipment will have secondary containment meeting the requirements of 6 CCR 1007.3 Leachate will be transferred from the storage tanks to a treatment system at RFETS by a 5000 gallon tanker truck.

Three 500 000 gallon tanks will be used for leachate storage at the WMF (Drawing C004) The leachate collection system must be designed for the 24 hour 100 year storm (5 2 inches) which results in up to 667 000 gallons assuming all precipitation falling on the cell is collected with no retention by the waste. The 1 5 million gallon capacity is based on two 100 year storms with the tanks initially empty resulting in 1 3 million gallons of required capacity, and the monthly water balance for the wettest year on record (RFETS 1977 1992) assuming treatment of 5000 gal /day resulting in 1 6 million gallons of capacity. The capacity will be finalized during Title II design. Higher probability



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events of longer duration will be considered. For example the 72 hour 25 year storm is 5.0 inches

The leachate storage facility will be separate from the NSL system. Secondary containment for the storage tanks will comply with 6 CCR 1007 3 with an impermeable coating and able to contain 100 percent of the potential spill volume and precipitation of the 25 year 24 hour storm (4 0 inches) event. The tanks will be designed in accordance with 6 CCR 1007 3. Part 264 and Rocky Flats Plant Standard SM 136. Tanks. Containing Regulated Substances. Heat tracing and insulation will be required for all outside above grade piping and ancillary equipment for freeze protection.

All piping materials shall comply with Rocky Flats Plant Standard SP 220 Piping Material Specifications Piping design fabrication and testing shall comply with Rocky Flats Plant Standards SP 136 P&ID Legend & Symbols SP 211 Fabrication of Piping Systems SP 301 Pipe Systems Testing Procedure and SP-401 General Pipe Insulation

Leachate will require treatment prior to disposal Leachate will be pumped to the WMF storage tanks and transported by tanker truck to a RFETS treatment facility. The three tanks will have sampling ports. All areas where leachate is transferred will be contained to prevent spills.

622 <u>Leachate Treatment Alternatives</u>

6 2 2 1 WMF Site

An off the shelf treatment unit or trailer could be located at the WMF. A precipitation or ion exchange process would be required to remove radionuclides. The estimated treatment throughput is 5.10 gpm resulting in the capacity to treat 2500 to 5000 gal/day operating one shift. The primary concern is designing a treatment system without adequate characterization of the expected leachate. The waste stream will vary over time resulting in changes in the leachate composition.

If treatment is performed on site significant influent storage capacity is still required Effluent from the treatment unit could be discharged to the evaporation pond after treatment. Increasing the size of the pond would not result in a significant cost increase Sampling would be required after treatment, so effluent storage tanks would also be required.

6 2 2 2 Building 891

Building 891(Sitewide Treatment Facility) has the capability of treating the anticipated leachate which could contain organics heavy metals and radioactive contamination. The maximum treatment capacity is 30 gpm. 5 000 gal/day was used as a design basis based on historical operations and effluent capacity assuming one shift per day. Higher rates would be possible with additional shifts. Building 891 has a tanker truck unloading station and 30 000 gal. of influent capacity. The estimated treatment cost is \$0.71/gal. Operating costs are currently carried by overhead. The estimated transportation cost is \$0.18/gal. based on the estimate for OU7.

6 2 2 3 Building 374

It may be possible to treat the leachate in Building 374. However, the current Building 374 process has restrictions on the amount of organic contamination that is permitted. It is possible that the organic content of the leachate may exceed the Building 374 limits. Projects to add organic treatment capability to Building 374 are currently on hold. The current treatment capability of Building 374 is 20 gpm. The estimated cost is \$1,60/gal. Transportation cost would be the same as Building 891.

The leachate would be trucked to the unloading station at the D231 influent storage tanks which have a capacity of 1 2 million gallons. Storage capacity would still be required at the WMF since the trucking capacity would be approximately 10 000 gal/day.

6224 Modular Storage Tanks

One alternative is to transfer the leachate to the Modular Storage Tanks (MSTs) by a pipeline from the WMF. The MSTs have a total capacity of 1.5 million gallons. However, approximately 1.0 million gallon finterceptor Trench System (ITS) water is being stored in the MSTs awaiting treatment in Bldg. 374. The MSTs may not have sufficient capacity to handle the high water flows from both the ITS and WMF during a high precipitation period. The treatment would be restricted to Bldg. 374 or Bldg. 910 with restrictions on the organic content. It is assumed both the ITS water and WMF leachate would be RCRA F039 waste.

6 2 2 5 Selected Alternative

The selected alternative is to provide storage capacity at the WMF for the estimated leachate generation. The leachate will be trucked to Building 891 for treatment with Building 374 as an alternative treatment facility. A treatment facility can be installed at the WMF at a later date if determined to be more economical

63 **EVAPORATION POND**

Uncontaminated runoff from areas of the facility not used for waste management will be stored in the evaporation pond and disposed of by evaporation (Drawing C005) The evaporation pond will be designed to store the 100 year 24 hour storm event Design of the pond will be in accordance with established EPA guidelines. The pond is anticipated to have a capacity of approximately 2 million gallons

64 **MONITORING**

641 Ground Water Monitoring

Monitoring wells will be located around the cell to provide long term monitoring of ground water quality upgradient and downgradient of the cell Existing and proposed monitoring wells for the NSL will be used to the extent possible Monitoring wells will be designed and located to meet the requirements of 6 CCR 1007 3 Part 264 Subpart F The Ground Water Detection Monitoring Plan (GWMP) for the WMF will have to take into account the existing and proposed wells for the NSL and the potential impact of the NSL on the site

The Title II design will identify the number location and design of wells for ground water monitoring during operation and the post closure period. The monitoring well location and design will be coordinated with the RMRS Environmental Restoration organization The design will meet the requirements of the RFETS Environmental Monitoring Division Standard Operating Procedures Colorado Revised and Amended Rules and Regulations for Water Well Construction and Pump Installation and 6 CCR 1007 3

6 4 2 Surface Water Monitoring

Surface water monitoring will be conducted upstream and downstream of the WMF along Upper Church Ditch Solar powered automatic samplers will be installed at three locations to collect a sample whenever there is flow present in the ditch. One sample from each of the three locations will be analyzed quarterly Sampling locations will be upstream of the NSL Cell #1 downstream of the NSL evaporation pond and downstream of the WMF evaporation pond

643 Air Monitoring

Ambient air monitoring stations will be installed at the WMF site to monitor for radionuclides as required to meet Rocky Flats Health and Safety Requirements and specific requirements of the facility operating air emissions permit

65 SITE WORK

651 Earthwork

The WMF will be designed to preserve and protect existing vegetation and other features on or adjacent to the site that do not unreasonably interfere with construction. The project plan will identify staging and stockpiling areas

The grading design will provide existing and new contours at intervals of two feet and spot elevations shown at grade changes and structure elevations. Cross sections will be provided where practical and where earthwork quantities are substantial. The design will provide for stockpiling of existing topsoil so the material may be reused on disturbed areas. The design will also indicate stockpile areas for other excess natural soil (if applicable) for use as daily cover during facility operation.

The design will specify appropriate compaction requirements for approved material moisture requirements and general placement methods

6 5.2 Site Access

A new road will be constructed to connect the WMF to the main access road for the NSL Dust abatement and erosion control will be addressed in the Drainage and Erosion Control Plan The design will consider the types of road surfaces necessary to accommodate the construction and operation traffic volume to adequately control any potential dust and erosion problems

Roads will be generally designed to conform to the Colorado Department of Transportation (CDOT) Roadway Design Manual Section 1100 (Off system and low volume roadways) Estimated traffic volume counts will be based on the number of anticipated trips to the WMF over the life of the facility Thickness design for the aggregate gravel course section will be in accordance with the CDOT Roadway Design Manual

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653 Security Fence

A new security fence will be provided surrounding the WMF to prevent unauthorized access. The fence will separate the WMF from the New Sanitary Landfill. Manually operated access gates will be provided to allow entrance to the WMF as well as an emergency exit from the area. The fence will be designed in accordance with Rocky Flats Plant Standard SC 102. Security Fencing

654 Signage

Signs will be placed around the WMF boundary warning of hazardous and radioactive material. Warning signs for a hazardous waste facility will meet the requirements of 6 CCR 1007 3. Signs will also be installed to meet the RFETS Radiological Control Manual (RadCon) for radiological posting and the RFETS Health and Safety Practices Manual (HSP) 10 01 and 12 06 for Occupational Safety requirements. Signage for traffic and operations will also be included.

655 Landscaping

Seeding with a proper mixture of grasses or other plant material will be required for disturbed and bare areas to provide erosion control and water conservation in accordance with the Soil Conservation Service requirements. Plant material will be selected as proven to be hardy in semi arid climate adaptable to the RFETS area. Plants will be only shallow rooted varieties to prevent penetration of cover materials. Landscaping shall comply with Section 0290 of DOE 6430 1A. Landscape stone may be used as ground cover in areas where live vegetation ground cover is undesirable.

656 Site Drainage

The WMF will be a Zero Discharge Facility A Drainage and Erosion Control Plan and a Reclamation Performance Standard will be prepared during Title II design for construction operation and closure of the facility. A site drainage study for each phase of WMF development will be prepared using the appropriate methods presented in the Urban Drainage and Flood Control Manual for determining storm water drainage, and as required in the Jefferson County Storm Drainage and Technical Criteria manual Culverts and open ditches will be designed to accommodate the storm water as determined in the drainage calculations. Drainage must be designed to not allow flooding of the containment berm from the 100 year 24 hour event. The design will be in accordance with Rocky Flats Plant Standard SC 109. Storm Sewer Design Criteria. Road culverts will be sized to pass the 100 year 24 hour event with a headwater that will not cause flooding of adjacent structures.

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Drainage will be directed from undeveloped areas around the north and south side of the facility into existing Rock Creek and Upper Church Ditch. No new surface drainage will be added to the Rock Creek drainage. Surface drainage within the WMF site, but outside the waste cell will be routed to the evaporation pond.

Erosion control on steep slopes (3 1) or steeper will be provided with erosion fabric seeded with native grasses native shrubs rock riprap surface gravel surfaces hard surface paving or other approved methods to prevent erosion. Erosion control of other areas will be provided by use of silt fences and hay bales per CDOT design criteria.

66 UTILITIES

661 Water

A permanent underground water line to the WMF will not be provided. A water line was not installed for the NSL due to the estimated cost of \$250 000. Water necessary for construction operation and maintenance will be hauled to the construction site from existing plant facilities. Tanker trucks are available to transport water to the WMF as water will also be hauled to the NSL. Domestic drinking water will be provided by the installation of a water cooler with replaceable 5 gallon bottles. Potable water for the Building 283 showers will be trucked to the site and stored in tanks.

Water for equipment decontamination will also be stored in tanks at the facility. This water will not have to be potable. Potential sources of water are from the raw water pond fire hydrants near Building 130 or the fire water tank for the NSL.

Emergency eye wash stations will be located as required by RFETS HSP 7 04 The source for eye wash water will be a portable pressure tank system with an emergency wash system

662 Sewer

There will be no sanitary sewer service to the facility. Sanitary service to Building 283 is accommodated through the use of incinerating toilet facilities. Wastewater from showering and hand washing will be trucked to the RFETS Sewage Treatment Plant.

663 Propane

Propane supply tanks will be required at the facility to provide propane for space and water heaters in Building 283 The propane system will comply with NFPA 58 Storage and Handling of Liquified Petroleum Gases

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67 SUPPORT BUILDING 283

Building 283 will be a 7 000 square foot pre engineered steel building. The floor plan is shown on Drawing C006. The building includes a two bay equipment decontamination facility and personnel facilities. The facility will operate one shift per day, five days per week. Exterior lighting will be provided at the support facilities for possible nighttime operation. Portable lighting will be used for any nighttime work in the cell. It is estimated that six people will be working at the WMF.

- 1 Supervisor
- 3 Waste Technicians
- 1 Equipment Operator
- 1 Radiation Control Technician

671 Structural Requirements

Building 283 is Performance Category 1 in accordance with DOE STD 1021 92

Natural Phenomena Hazards Performance Categorization Criteria for Structures

Systems and Components The facility use category is General Use in accordance with RFETS Standard SC 106 The structural design will meet the requirements of the Uniform Building Code (UBC) and DOE STD 1020 94 Natural Phenomena Hazards

Design and Evaluation Criteria for Department of Energy Facilities

The loads used in the structural design of buildings and other structures will comply with of ASCE 7 88 American Society of Civil Engineers Minimum Design Loads for Buildings and Other Structures Dead loads will include the weights of all permanent materials and equipment supported in or on the structure including the structure s own weight built in partitions raceways HVAC duct work and other permanent static loads Live loads will include floor and roof area loads moving vehicles and impact loads

Snow Loads Minimum snow load will be 43 psf at ground level applied in accordance with ASCE 7 88

Wind Loads Wind load design will be in accordance with ASCE 7 88 with a basic wind speed of 109 mph. Exposure C will be used for all construction and the importance factor is 1 0.

Seismic Loads Structures equipment and tanks will be designed in accordance with RFETS Standard SC 106 as a General Use category



672 Personnel Facilities

Building 283 will include locker facilities a personnel protective equipment dress out area, shower facilities office/break space and an area for measuring and testing equipment. Rest room facilities will be provided based on the anticipated occupancy per UBC. Incinerating type toilet facilities will be provided and require no water use. Rest room facilities with access for disabled individuals are located in Building 280. Handicapped access to Building 283 will be provided through the rollup doors. Holding tanks will be provided for fresh and wastewater. Propane heat will be used to provide hot shower water.

673 Equipment Decontamination

6731 General

Building 283 will be used to decontaminate equipment that enters the waste cell. All equipment will require radiation screening and possible decontamination prior to leaving the WMF site. In addition, equipment dedicated to the WMF will periodically require decontamination such as for maintenance. The facility will contain a hot water pressure washer. The wash water will be collected in a sump-filtered and collected in tanks. The collected waste water will be transported by tanker truck to Building 891 for treatment. The equipment decontamination system will be designed to meet secondary containment requirements specified in 6 CCR 1007.3

Building 283 is located in close proximity to the exit route from the waste cell to minimize potential spread of contamination. The decontamination pad will consist of a wash/decontamination area and a separate survey area so one truck can be surveyed while another is being decontaminated. The design will be based on RFETS Project 989457. Decon Pad Upgrades

6732 Process

The design of the equipment decontamination facility will be based on washing a maximum of ten trucks per day using 100 gallons of water each. The wastewater must not exceed 300 mg/l of total suspended solids to meet the influent design basis for the Building 893 pretreatment system that is under construction. The equipment decontamination washwater collection and storage system will be designed in accordance with 6 CCR 1007.3 Part 264. Subpart J. Secondary containment for the storage tanks will be impermeable and able to contain 100 percent of the potential spill volume. The tanks will be designed in accordance with Rocky Flats Plant Standard SM 136. Tanks

Containing Regulated Substances Heat tracing and insulation will be required for all outside tanks piping and ancillary equipment for freeze protection

All piping materials will comply with Rocky Flats Plant Standard SP 220 Piping Material Specifications Piping design fabrication and testing will comply with Rocky Flats Plant Standards SP 136 P&ID Legend & Symbols SP 211 Fabrication of Piping Systems SP 301 Pipe Systems Testing Procedure and SP-401 General Pipe Insulation

674 Heating and Ventilation

Heating of the equipment decontamination portion of the building will be required to prevent freezing. Heating and ventilating equipment will be sized to satisfy the building heating and ventilating load requirements and to meet all general equipment design and selection criteria contained in Rocky Flats Plant Standards the ASHRAE Fundamental Handbook ASHRAE Equipment Handbook ASHRAE Systems Handbook and the ASHRAE Applications Handbook

Ventilation and heating of the personnel areas will be provided as required to satisfy the minimum requirements of Rocky Flats Plant Standards and the latest edition of ASHRAE Standard 62 and in accordance with NFPA 90A Installation of Air Conditioning and Ventilating Systems of the air flow is greater than 2 000 CFM

675 Electrical and Instrumentation

480Y/277 volt three phase power will be provided at Building 283 for pumps and other equipment Electrical outlets will be provided Lighting will be provided inside and outside the building Low voltage power will be provided for instrumentation

676 Waste Staging Area

The Waste Staging Area will be provided for truck unloading short term storage of waste prior to placement in the cell or storage of non compliant waste prior to return to the originator. The staging area will be a bermed concrete pad. The Staging Area will comply with the requirements of 6 CCR 1007 3. Part 264. Subpart I. Any liquids collected in the Staging Area will be conveyed to the waste cell and handled as leachate.



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68 SITE ELECTRICAL AND INSTRUMENTATION

681 General

All Title II drawings will comply with RFR Standard SE 108 Electrical Graphic Symbols Drawings will include identification of each underground service location of manholes splice boxes placement depth plan view dimensioning of services runs and locations panel and MCC configurations panel circuit breakers and panel directories Underground services will be located and their runs identified with below ground warning tape markers. All power lines under roadways will be protected from crushing or bending from uneven soil settling or other physical damages attributed to heavy vehicle loading.

Exit and emergency lighting systems will be designed in accordance with NFPA Code No 101 Life Safety Code the National Electric Code (NEC) and Rocky Flats Plant Standard SE 301 Emergency Lighting Equipment Emergency lighting will be installed in major trafficways

682 Power Supply

The design package will provide for a pole line for 13 8 kV overhead feeders from the NSL to the WMF. The 13 8 kV line will provide power to a pad mounted 13 8 kV 480Y/277V 3 phase 4 wire transformer. The transformer will feed an outdoor distribution center distribution and lighting panels at 480/277 volts. 120/208 transformers and panels for receptacles interior and exterior 277 volt lighting motor control centers for motor power and controls and motor surge protection controls.

Design practice will conform to the following Practices

- 1) IEEE Recommended Practices for Energy Conservation and Cost Effective Planning in Industrial Facilities
- 2) IEEE Recommended Practice for Electric Power Distribution for Industrial Plants
- 3) IEEE recommended Practice for Grounding of Industrial and Commercial Power Systems
- 4) IEEE Recommended Practice for Protection and Coordination of Industrial and Commercial Power Systems

683 Exterior Electrical

6831 Distribution

A new pad mounted transformer will be installed. The secondary of this transformer will feed an outdoor 480Y/277 volt 3 phase 4 wire distribution switchboard with an integral main breaker. The extension of the 13 8 kV system will be protected in accordance with loading by pole mounted lighting arrestor equipped fused cutouts at the riser pole to the transformer. Conductors from the riser pole to the transformer will be 15 kV type MV 90 EPR sunlight resistant pvc jacketed 100% copper tape shielded cable. Where required new underground duct banks will be 3 ft. below grade and will consist of schedule 80 PVC conduit. A minimum of one spare empty conduit in the duct bank will be provided Appropriately sized insulated green or bare copper ground wires will be installed with each conduit used. Vinyl marking and warning tape will be provided above the entire length of duct runs.

6832 Transformer

The pad mounted transformer will be installed outside on a concrete base 6 inches minimum above grade. The ratings will be as follows. Bottom feed 13 8 kV 3 phase delta primary 480/277 volt 3 phase 4 wire wye secondary 60 Hz radial feed with deadfront construction 55/65. C rise non flammable non PCB containing coolant 95 kV BIL 5.75 percent impedance 2. 2.1/2 percent taps above and 2. 2.1/2 percent below nominal voltage self cooled compartmental type tamper resistant, weather protected with optional features including dual selector switch gauges liquid level dial thermometer pressure vacuum gauge bushing inserts and lightning arresters.

The transformer fluid will be contained around the pad by means of a curb or trench to contain 150% of fluid volume. Copper ground rods 3/4 in diameter by 10 ft long will be driven to ground the transformer ground pads

6833 Motor Control Center

The main distribution center will be metal enclosed type molded case distribution panel board with a bus rated 3 phase 4 wire 60 Hz, 480/277 volts with incoming metering compartment with selector switches for ammeters and voltmeters

A power monitor device (for monitoring only not control) will be rated for 3 phase operation and will be capable of detecting phase loss low voltage phase reversal and phase unbalance conditions on both Wye or Delta systems. The monitor will be rated for 120 volts and the following NOMINAL ratings

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Adjustment range 85 125 volts ac
Maximum input 140 volts ac
Frequency 60 Hz

Repeat accuracy 0 1% of setpoint

Dead Band 2%

Transient protection 2500 volts RMS for 10 MS

Trip response 50 MS
Output contacts SPDT

Contact rating 4 amps @ 120 volts ac

Operating temperature 40 C to +55 C

The monitor will be installed in a metering compartment and will have a failure indicator and an automatic reset. The main breaker and branch breakers will be 100 percent rated, with solid state trip adjustable long time, and instantaneous pickup settings. The main breaker will have adjustable ground fault protection.

Applicable standards UL-489 UL 891 NEMA PB1 and AB1

Applicable RFP Standard SX 164 Plant System Component Identification and Labeling

684 Interior Electrical

6841 Distribution

Distribution Panelboards will be 600 volts AC copper bus main breaker protected 3 phase 4 wire 480/277 volt panels for power and general lighting applications complete with door in door construction, ground bus integrated short circuit rating minimum 22 000 amps RMS

Main breakers will be molded case thermal magnetic type up to 400 amps solid state trip over 400 amps zone selective interlocked 1 2 or 3 pole branch breakers sized for the specific application. Provide 20 percent spare breaker space

Applicable standards UL 50 UL 67 NEMA AB1 and PB1

Applicable RFP Standard SX 164

6842 Panelboards

Lighting panelboards will be 480/277 volts or 120/208 volt 3 phase 4 wire copper bus door in door construction main breaker ground bus integrated equipment short circuit rating 22 000 amps RMS symmetrical bolt on 1 2 or 3 pole breakers sized for the specific application provide 20 percent spare breaker space and ground bus

Applicable standards UL 50 UL 67 and NEMA PB1

6843 Illumination

Illumination levels will be determined from applicable tables in the latest edition of the Illuminating Engineering Society (IES) Handbook for interior and exterior lighting General levels of 70 50 20 footcandles (work stations work areas nonwork areas) will be provided along with 100 footcandles in laboratory areas. The energy conservation measures recommended in DOE Order 6430 1A and ASHRAE Standard 90 will be incorporated where cost effective.

General building interior lighting fixtures will be recessed 2 ft by 4 ft fluorescent, troffers with high quality acrylic lenses ballasts operating at 277 volts. Parabolic recessed fluorescent troffers will be applied where high intensity low glare lighting is desirable. Fluorescent fixtures will be equipped with high power factor electronic ballasts and matched low wattage lamps for maximum efficiency. Special lighting fixtures may be operated at 120 volts.

Perimeter building security lighting will be provided at access doors walkways and roads. Parking lots will be lit by lighting fixtures attached to aluminum poles mounted on concrete bases. Exterior lights will be weatherproof high pressure sodium with high power factor ballasts operating at 277 volts, photocell controlled.

Emergency light fixtures will not be on local area switches. Emergency light fixtures will be equipped with a self charging low maintenance emergency ballast system. Exit lights will be provided in all buildings at all exits and exit corridors. The exit lights will be supplied with green light emitting diodes (LED) spelling the word. EXIT a low maintenance battery, and dual voltage charging system. All exit sign power will be supplied from un switched power.

Applicable RFP Standard SE 301 Emergency Lighting Equipment



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685 Grounding

Buildings will be grounded by a ground loop surrounding the perimeter of the building buried at a depth of 3 ft in clean fill. The ground loop will provide less that 25 ohms of resistance to ground and be installed per NEC around the building. Size of the conductor will be determined during Title II design. The design will provide two ground test wells one at each end of the building.

The ground loop will be extended to the main building transformer switchgear panels motors lighting fixtures and each electrical equipment enclosure. The grounding will be extended via ground wires installed in all electrical conduits throughout the interior and exterior of the building. Conduits will not be relied on for ground continuity.

Applicable standards and codes NEC and UL

Applicable RFP Standard SE 103 Electrical Wiring

686 Lightning Protection

Lightning protection will be provided on the roof of buildings per NFPA 780 and NFPA 70

Applicable standards and codes NEC UL 96 Standard for Safety Lightning Protection Components UL 96A Installation Requirements for Lightning Protection Systems UL-467 Grounding and Bonding Equipment and NFPA 780 Lightning Protection Code

687 Raceways

See RFP Standards SE 103 Electrical Wiring and SE 112 Building Electrical Raceway Systems for acceptable conduit, wire types and installation methods

69 ALARMS AND COMMUNICATIONS

691 Fire Alarms

Fire protection and detection will conform to DOE Order 5480 7A NFPA 72 and RFETS Standard SF 100 Fire Protection A fire protection analysis will be required to verify that sprinkler protection is not required as Building 283 exceeds 5 000 square feet. If a sprinkler system is installed the fire alarm will consist of a fire alarm panel flow switch(s) outside alarm bell(s) and a manual pull station as required by NFPA 101 Life

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Safety Code If a sprinkler system is not installed the fire alarm will consist of a fire alarm panel heat detectors and manual pull stations. The design of either system will conform to applicable NFPA and RFP standards.

692 Life Safety/Disaster Warning (LS/DW) System

A plant warning system referred to as LS/DW will be installed in Building 283

Head end equipment will consist of an appropriately sized amplifier power supply supervisory system and back up batteries. The head end equipment will be packaged as an integrated unit (amplifier power supply supervisory equipment and batteries) supplied by a manufacturer who supplies such units as part of their commonly available products. Additionally, a switching unit will be supplied to allow the amplifier be switched. ON only during an actual announcement. Back up batteries will have capacity to supply power for required announcements during the 1-1/2 hour period following a failure of normal power. The supervisory system will sound a local alarm. An instruction label will be located nearby which directs observers to call a repair number if the system is not operating. The supervisory system will also have capability to send a signal to a remote monitoring location.

Speaker horns will be installed outside buildings to provide LS/DW notification throughout the WMF See RFP Standard SE-401 Audible Warning Devices for Life Safety/Disaster Warning System for call outs of ceiling speakers horns transformers etc

An acceptance test, similar to the one contained in RFP Standard SE-401 will be performed on the completed system to demonstrate performance of the system A minimum of 75 dBA will be measured on all areas and 10 dB above ambient noise levels in all areas

The inputs to the preamplifier will be routed through a priority logic system which allows only the highest priority signal to reach the preamplifier and subsequently broadcast over the LS/DW. The LS/DW system will feed from a dedicated circuit breaker. All LS/DW equipment conduit and cables will be labelled per RFP Standard SX 164. In addition wire and cable should be labelled at both ends and in junction/pull boxes to insure ease of trouble shooting. RFP Standard SE-401 will be used as a guide for design and placement of the WMF plant warning system. Testing of the LS/DW installation will comply with Section 5 of RFP Standard SE-401.



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693 Telephone

The design and construction will include a minimum of one functional telephone wall jack in each work area. Access from the existing telephone system will be required Typical service to each telephone set will consist of three four conductor cables Size conduit accordingly

RFP Standard SE 550 Telephone Conduit and Equipment Installation will be used as a guide to telephone installation

694 Instrumentation

Instrumentation and control requirements for the WMF will consist of new level controls pressure indicators pump controls temperature indicators and controls and leak detection. Level controls will consist of high and low level alarms. Shutdown interlocks with pump controls to protect equipment and maintain a safe operating system will be provided and shown on the Piping & Instrumentation Drawings (P&IDs). Sump leak detection will consist of gravity feed pipe sloped towards the sump to collect liquids. This liquid will be detected by a moisture detection system installed in the sump and will provide an alarm to alert operations personnel of a leak.

Controls and instrumentation components will be designed to monitor control and alarm automatically or manually as required and will comply with RFP Standard SAM 103 Instrumentation and Alarms Critical alarms that require immediate action will use an auto dialing system to notify the Shift Superintendent when during off shifts when no personnel are located at Building 283

6 10 ENERGY CONSERVATION

An Energy Conservation Analysis (ECA) is not required since the there are no new buildings larger than 10 000 square feet and total energy consumption is not expected to exceed 500 million BTU per year



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6 11 OPERATIONAL EQUIPMENT

Rolling stock and heavy equipment will be required for operation of the WMF. It is anticipated that this equipment will be dedicated to this facility. An initial list of equipment, some of which may already be available at RFETS is provided below

Compactor (1 e sheepsfoot) to compact bulk waste in the cell

Dozer to handle bulk waste and daily cover material

Forklift or Tool Carrier to unload drums and/or boxes of waste

Tanker Truck(s) to transport leachate and waste water from the
decontamination facilities to a Rocky Flats treatment facility

Potable Water Tanker Truck to transfer potable water for washing and
showering It is anticipated that this service will be subcontracted at the NSL so
that procuring a truck would not be necessary

6 12 OPERATIONAL SEQUENCE

Remediation waste will be generated at various locations within RFETS Bulk waste will arrive at the WMF in dump trucks covered with tarps or in roll-off containers on trucks. The trucks will enter the facility and drive into the cell to unload the waste. The operational equipment will be used to handle and compact the waste inside the cell. The transport trucks will exit to Building 283 for decontamination and survey prior to leaving the site. Containerized waste will be unloaded at the Waste Staging Area and the transport trucks will not require decontamination. The containerized waste will then be transferred to the cell by the operational equipment. Containerized waste will either be emptied from the container in the cell and compacted or the container and contents will be compacted together after placement in the cell. Containerized waste should not sit at the Waste Staging Area for more than one shift.

6 13 SAFETY CONSIDERATIONS

The design and construction accomplished on this project will conform to DOE Order 5480 4 Radiological controls will be based on the RFETS RadCon Manual It is assumed the cell and equipment decontamination areas will be considered a Contamination Area The National Fire Code and NFPA Code 241 Safeguarding Building Construction and Demolition DOE Order 6420 1A RFETS HSP Manual and CFR 29 (OSHA 1926 and 1910) will apply to work on this project during construction

7 ENVIRONMENTAL REQUIREMENTS & PERMITTING

71 DECISION PROCESS

The decision documentation and approval will be conducted in a combined IAG and RCRA Corrective Action Procedures mandated in the IAG and the RCRA Corrective Action process will be combined to the extent practical The IM/IRA Decision Document will be used to initiate the IAG and the RCRA Corrective Action permit modification process

A general two step process is contemplated and consistent with the approach taken under both jurisdictional paths. A review of the Highway 36 permit and the CD for the NSL revealed a similar process. First waste acceptance (what) siting (where) and design (how) is the threshold information required to trigger the permit or CD process. Normally waste acceptance siting and design are approved and authorization to construct is given. Operational plans are then developed and approved during construction.

Similarly under the CERCLA/IAG process the Decision Document and the IM/IRA implementation documentation such as the Title II design and WAC address waste acceptance siting and design. Any remaining operational issues will be presented for approval during construction.

72 CAMU

The cell will be designated as a CAMU in the modification to the RCRA Corrective action section of the permit. The cell will be designed in accordance with the requirements of 6 CCR 1007.3 Part 264. Subpart S. Subpart S. requires that the CAMU comply with the siting requirements of 6 CCR 1007.2 Part 2 if the remediation wastes remain in place after closure of the CAMU. CAMUs are excepted from the unit specific minimum technology requirements (MTRs) of Part 264. including Subpart N for Landfills. As an enhancement, the WMF waste cell and support facilities will be designed in accordance with the unit MTRs of Part 264.

Some of the applicable unit specific MTRs of Part 264 are summarized below

<u>Subpart H</u> Use and Management of Containers This applies to the Waste Staging Area at the WMF

Sloped and designed to remove liquids from precipitation or containers elevated to prevent contact with liquids (assuming no free liquids in containers)(264 175(c))

Subpart J Tanks This section applies to the Leachate Collection and equipment decontamination wastewater systems at the WMF The tank systems will have

Integrity assessment by independent Professional Engineer (PE) (264 192(a)) Secondary containment for tanks and ancillary equipment (264 193) consisting of double wall tanks/piping or coated concrete containment Overfill protection and leak detection (264 194)

<u>Subpart K</u> Surface Impoundments This section applies to the Evaporation Pond at the WMF The pond shall have the following

Top geomembrane liner (264 221(c))

Bottom composite liner with geomenbrane and 3 ft of compacted clay

Leachate collection system between the two liners (leak detection system) 12 inches of drainage material or geonet

Leachate collection sumps and pumps

Construction Quality Assurance (CAQ) program directed by PE (264 19)

<u>Subpart N</u> Landfills This section applies to the Waste Cell at the WMF The cell will have the following

Top geomembrane liner (264 301(c))

Bottom composite liner with geomenbrane and 3 ft of compacted clay Leachate collection system above top liner with 1 ft maximum leachate depth Leachate collection system between the two liners (leak detection system) 12 inches of drainage material or geonet

Leachate collection sumps and pumps

Construction Quality Assurance (CAQ) program directed by PE (264 19)

Survey benchmarks for cell and records on contents of cell and approximate location of each waste type within cell (264 309)

Containers must be greater than 90% full and crushed shredded or reduced in volume before burial (264 315)

Subpart F Ground Water Protection This section applies to the entire WMF site

73 RCRA Part B Permit

The Corrective Action Section of the RCRA permit will be initially modified to designate the CAMU and incorporate the threshold waste acceptance siting and design information and subsequently modified to address operations



7.4 CERTIFICATE OF DESIGNATION

A Certificate of Designation (CD) was approved by Jefferson County for the NSL as required by 6 CCR 1007 2 Part 1 for Solid Waste Disposal Facilities—Section 1 3 9 of those regulations require that CDPHE approve significant changes in waste streams design or operations—The change in waste stream from non hazardous to hazardous and the change in design configuration represent a significant change for the purpose of those regulations

As an IAG remedial/corrective action that will accept only remediation wastes and is conducted entirely onsite the WMF is not required to obtain either a new CD for the CAMU or to modify the existing CD (paragraph 121 of the IAG) Because CDPHE is reviewing both the IM/IRA Decision Document and the RCRA Corrective Action permit modification the intent of the Section 1 3 9 requirements will be met

75 NEPA

National Environmental Policy Act (NEPA) values have been incorporated into the CERCLA format Decision Document. The Decision Document includes a NEPA analysis for the WMF that considers socioeconomic impacts in a feasibility study type alternatives analysis. This is considered Environmental Impact Statement (EIS) equivalence.

76 APENS

An Air Pollutant Emissions Notification (APEN) will be required to notify the CDPHE of potential emissions during construction and operation of the WMF

77 STORM WATER PERMITS

Any storm water discharges at RFETS are regulated by the EPA under the Clean Water Act (CWA) The CWA requires that a National Pollutant Discharge Elimination System (NPDES) permit be obtained for the construction activities of the WMF. In order to obtain a NPDES permit for construction a Notice of Intent (NOI) must be submitted to the EPA. This NOI consists of a Storm Water Pollution Prevention Plan (SPPP) which is developed specifically for the construction site. The NOI must be submitted to the EPA at least 48 hours prior to the start of construction. The SPPP must be signed by DOE Kaiser Hill and the construction subcontractor prior to construction. A NPDES permit will not be required for operation as the WMF is a zero discharge facility as there will be no discharge of storm water from industrial areas.

runoff during operation will be collected in the leachate storage tanks or the evaporation pond

8 **OUALITY ASSURANCE**

The System Category Levels for this project based on COEM DES 223 are 3 and 4

<u>Category 3</u> relied upon for worker protection from radiological or toxicological hazards required for protection of SNM required for site response in an emergency or provide automatic fire suppression or detection capability

<u>Category 4</u> systems not meeting the criteria for Categories 1 2 or 3 The following systems for the WMF are System Category 3

- 1 LSDW System for Building 283
- 2 Leachate collection and storage system and
- 3 Equipment decontamination wastewater system

All other systems including the waste cell Building 283 and the evaporation pond are System Category 4

9 PRELIMINARY SAFETY ASSESSMENT

A Hazard Classification for the WMF determined that the facility is less than Category 3 and is exempt from the requirements of DOE Order 5480 23 Nuclear Safety Analysis Reports A Safety Analysis Report (SAR) is not required. The draft of the Hazard Classification is provided in Appendix 4

10 VALUE ENGINEERING ASSESSMENT

A value engineering type study was performed to determine the best way to design and construct a retrievable mixed waste storage/disposal facility at RFETS. The alternative selected was a standard cell with an engineered floor to enhance retrievability. The study is provided in Appendix 5. The Value Engineering Report, and lessons learned from the design and construction of the NSL were also utilized for the conceptual design of the WMF.

11 COST ESTIMATE

A cost estimate for the WMF is provided in Appendix 6 A Title II cost estimate will be prepared by RMRS Cost Estimating



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12 PROJECT MANAGEMENT

The schedule work breakdown structure funding requirements and project risk assessment are provided in the Project Management Plan. The Title II design will be performed by Merrick Engineers & Architects through a fixed price subcontract. Merrick performed the conceptual and detailed design for the NSL. The design will proceed directly to Title II without a Title I preliminary design. The design will be reviewed by RFETS organizations and MK. Environmental Services at 50 and 100 percent. After completion of design, a procurement package will be prepared for a fixed price construction subcontract.

13 PROCUREMENT ACTION

The construction contractor will procure all equipment and materials for the WMF
There will be no Government Furnished Equipment (GFE) for the construction Heavy
equipment and tanker trucks required for the facility operations will be provided by
RMRS Waste Operations and will not be purchased by this project Merrick will
develop all procurement drawings and specifications required for construction

14 APPENDICES

- 1 CHECKLIST FOR CONCEPTUAL DESIGN DOCUMENTATION
- 2 APPLICABLE DOCUMENTS
- 3 OPERATIONAL REQUIRMENTS DOCUMENT
- 4 HAZARD CLASSIFICATION
- 5 ER MIXED WASTE DISPOSAL STUDY
- 6 COST ESTIMATE
- 7 FIGURES
- 8 DRAWINGS

Number	Title	
51376 C001	Site Plan	
51376 C002	Cell Liner Details	
51376 C003	Closure Plan Details	
51376 C004	Leachate Tanks Plan	
51376 C005	Evaporation Pond Liner Details	
51376 C006	Building 283 Floor Plans	

APPENDIX 1

CHECKLIST FOR CONCEPTUAL DESIGN REPORT (CDR) COMPLETENESS

CDR PARAMETERS	DOCUMENT	COMMENTS	
Conceptual Design Documentation			
Alternative Evaluation	IM/IRA Decision Document	A detailed study has evaluated different alternatives from Onsite verses Offsite to different locations Onsite and different technologies Life cycle costs were performed on each alternative	
Specific Risk Assessment	PMP	Project Specific Risk for schedule concerns are addressed under the PMP Risk from a human health and environmental aspect are addressed in the Decision Document	
Preliminary Safety Assessment	CDR	A Preliminary Hazard Categorization has been conducted which defined the WMF as a NonNuclear Facility. The H&S plan along with the DD will fundamentally define the Safety Analysis Requirements.	
Permitting/ NEPA values	CDR & IM/IRA DD	The CDR and the DD address permitting issues. However the NEPA values and ARAR s are addressed in detail under the DD.	
Socioeconomic evaluations	IM/IRA DD	The DD addresses this issue	
Funding requirements & Life cycle costs	WP & IM/IRA DD	The work package addresses outyear funding requirements. Life cycle costs were addressed in the DD for alternatives analysis.	
Value Engineering	CDR	A VE study was conducted on the retrievability option of WMF. The key personnel were in attendance with results documented. Additionally is the comparison of alternatives conducted under the DD.	

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Public/Stakeholder Involvement	IM/IRA DD	The DD will become the document for public review and comment. The DD addresses highlights of previous community participation. Ongoing public meeting are held routinely with CAB
Technical objectives	CDR	The CDR identifies the technical specific parameters and requirements. All major project milestones deliverables and agreements are addressed under the PMP
Cost Estimates	CDR	The CDR identifies a conceptual design cost estimate. Life cycle cost estimates for comparative analysis are in the DD
Schedule	PMP	The PMP addresses the schedule with a WBS of three levels and a logic flow diagram. All major project milestones deliverables and agreements are addressed. The schedule is resource loaded for activities in FY 96 under the approved Work Package.
Site Selection	IM/IRA DD	The DD identifies the different alternatives for site selection and took into account future site use NEPA concerns Endangered Species Act etc

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APPENDIX 2

APPLICABLE CODES, STANDARDS AND GUIDELINES

The most current revision or controlled copies of the following codes standards and guidelines apply to the design of this project

General

- 1 DOE Order 6430 1A United States Department of Energy General Design Criteria.
- 2 DOE Order 5820 2A Radioactive Waste Management Chapter III Management of Low Level Waste
- 3 RFETS Conduct of Engineering Manuals Volumes 1 2 3 4 and 5
- 4 RFETS Configuration Change Control Program Manual
- 5 Rocky Flats Plant Standards Volumes I II III IV V and VI
- 6 RFETS Health and Safety Practices Manual
- 7 Manual on Foundation Investigations American Association of State Highway and Transportation Officials
- 8 RFETS Radiological Control Manual
- 9 Subsurface Investigation for Design and Construction of Foundations of Buildings American Society of Civil Engineers
- 10 Uniform Building Code Latest Edition published by the International Conference of Building Officials (ICBO)
- 11 Minimum Design Loads for Buildings and other Structures ASCE 7 88 by American Society of Civil Engineers
- 12 Department of Energy (DOE) Environmental Protection Safety and Health Protection Standards DOE Order 5480 4
- 13 RFP Standard FO 5 Handling of Purge and Development Water



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- 14 RFP Standard FO 7 Handling of Decontamination Water and Wash Water
- 15 RFP Standard FO 8 Handling of Drilling Fluids and Cuttings
- 16 RFP Standard FO 13 Containerizing Preserving Handling and Shipping of Soil and Water Samples
- 17 RFP Standard GW 1 Water Level Measurements in Wells and Piezometers
- 18 RFP Standard GW 2 Well Development
- 19 RFP Standard GW 5 Field Measurement of Groundwater Field Parameters
- 20 RFP Standard GW 6 Groundwater Sampling
- 21 RFP Standard GT 1 Logging Alluvial and Bedrock Material
- 22 RFP Standard GT 2 Drilling and Sampling Using Hollow Stem Auger Techniques
- 23 RFP Standard GT 6 Monitoring Wells and Piezometer Installation

Civil

- 1 American Society of Civil Engineers Manual No 37 Design and Construction of Sanitary and Storm Sewers
- 2 American Water Works Association Standards
- 3 American Association of State Highway and Transportation Officials Geometrics Design and Highway Standards
- 4 Colorado State Highway Department Standard Specifications for Road and Bridge Construction
- 5 Jefferson County Storm Drainage Design and Technical Criteria
- 6 Colorado Department of Public Health and Environment Colorado Hazardous Waste Regulations Code of Colorado Regulations 6 CCR 1007 3
- 7 Colorado Department of Public Health and Environment Siting of Hazardous Waste Disposal Facilities Code of Colorado Regulations 6 CCR 1007 2 Part 2

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- 8 Colorado Division of Water Resources Revised and Amended Rules and Regulations for Water Well Construction and Pump Installation 1988
- 9 American Association of State Highway and Transportation Officials Policy on Design of Urban Highway and Arterial Streets
- 10 Asphalt Institute Asphalt Paving Manual Thickness Design Manual Soils Manual for Design of Asphalt Pavement Structures
- 11 Rocky Flats Plant Standard SC 0102 Security Fencing
- 12 Rocky Flats Plant Standard SC 0109 Storm Sewer Design Criteria
- 13 Rocky Flats Plant Standard SF 0100 Fire Protection

Environmental (see also #6 7 8 under Civil)

- Colorado Department of Health Air Pollution Control Division Colorado Air Pollution Control Regulations Code of Colorado Regulations Title 5 Chapter 1001 Regulations #1 2 3 8)
- Colorado Department of Health Air Pollution Control Division Colorado Ambient Air Quality Standards and New Source Performance Standards (Colorado Code of Regulations Volume 5 Parts 14 8)
- Colorado Department of Health Water Quality Control Division Colorado Water Quality Control Regulations and Discharge Permit System Regulations (Code of Colorado Regulations Title 5 Chapter 1002 Articles 2 3 6)
- 4 Colorado Dept of Health Water Quality Control Division Colorado Water Quality Standards Groundwater Standards (Code of Colorado Regulations Title 5 Chapter 1002 Article 8)
- U S Environmental Protection Agency/Colorado Department of Health Water Quality Control Division Stormwater Discharge Regulations (40 CFR 122 26)
- US Department of Energy National Environmental Policy Act Compliance National Environmental Policy Act 40 CFR Parts 1500—1508 (CEQ regulations to implement NEPA) DOE 5440 1C 10 CFR 1021 (incorporates requirements for compliance with Endangered Species Act Fish and Wildlife Coordination Act National Historic Preservation Act)

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Nuclear Regulatory Commission Code of Federal Regulations Licensing Requirements for Land Disposal of Radioactive Waste 10 CFR 61

Architectural

- 1 NFPA 101 Life Safety Code and NFPA Life Safety Code Handbook
- 2 Rocky Flats Plant Standard No SC 0100 Hollow Metal Doors and Frame
- 3 Rocky Flats Plant Standard No SC 0101 Builders Hardware
- 4 Rocky Flats Plant Standard No SC 0104 Standard for Glass and Glazing

Structural

- 1 AISI Specification for the Design of Cold Formed Steel Structural Members
- 2 AISC Steel Construction Manual American Institute of Steel Construction
- 3 ASCE 7 88 Minimum Design Loads for Buildings and Other Structures
- 4 AWS D1 1 Structural Welding Code Steel American Welding Society
- 5 Rocky Flats Plant Standard No SC 0106 Equipment Seismic Qualification
- 6 SEAC 1984 Structural Survey of Colorado Building Department and 1971 Snow Load Design Data for Colorado (1984 Reprint) Structural Engineers Association of Colorado December 1984
- 7 DOE STD 1021 92 Natural Phenomena Hazards Performance Categorization Criteria for Structures Systems and Components
- 8 DOE STD 1020 94 Natural Phenomena Hazards Design and Evaluation Criteria for Department of Energy Facilities

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9 ACI 318 Building Code Requirements for Reinforced Concrete American Concrete Institute

Mechanical/Process

- Backflow Preventor Standards ENG ST 73 1/10/79 ENG ST 72 12/12/78 and ENG ST 75 12/20/78
- 2 Uniform Plumbing Code published by the International Association of Plumbing and Mechanical Officials (IAPMO)
- Uniform Mechanical Code published by the International Association of Plumbing and Mechanical Officials (IAPMO) and the International Conference of Building Officials (ICBO)
- 4 Energy Conservation in New Buildings ASHRAE Standard 90 administered by the American Society of Heating Refrigerating and Air Conditioning Engineers Inc
- Ventilation for Acceptable Indoor Air Quality ASHRAE Standard 62 administered by the American Society of Heating Refrigerating and Air Conditioning Engineers Inc
- 6 Rocky Flats Plant Standard SMU 0100 Safety Showers
- 7 Rocky Flats Plant Standard SMU 0101 Safety Eye/Face Washes
- 8 Rocky Flats Plant Standard SMU 0302 Ventilation Design
- 9 Rocky Flats Plant Standard SMU 0303 Heating Ventilation and Air Conditioning Standard
- 10 Rocky Flats Plant Standard SMU 0304 Standard for Fans
- 11 Climate Data for Air Conditioning Design Rocky Mountain Chapter Region
- 12 Rocky Flats Plant Standard SX 0128 Cleaning and Cleanliness Control
- 13 Rocky Flats Plant Standard SM 0136 Tanks Containing Regulated Substances
- 14 Rocky Flats Plant Standard SP 0136 P&ID Legends and Symbols



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- 15 Rocky Flats Plant Standard SP 0211 Fabrication of Piping Systems
- 16 Rocky Flats Plant Standard SP 0220 Piping Materials Specifications
- 17 Rocky Flats Plant Standard SP 0301 Pipe Systems Testing Procedure
- 18 Rocky Flats Plant Standard SP 0401 General Pipe Insulation

Electrical

- 1 MIL HDBK 1004/4 Electric Utilization Systems
- 2 NFPA 78 Lightning Protection Code
- 3 NFPA 70 National Electric Code (NEC)
- 4 NFPA 75 Protection of Electronic Computers/Data Processing
- 5 NFPA 101 Life Safety Code
- 6 NFPA 110 Emergency and Standby Power Systems
- 7 ANSI/IEEE 141 IEEE Recommended Practice for Electric Power Distribution for Industrial Plants
- 8 ANSI/IEEE 142 IEEE Recommended Practice for Grounding of Industrial and Commercial Power Systems
- 9 ANSI/IEEE 241 IEEE Recommended Practice for Electric Power Systems in Commercial Buildings
- 10 ANSI/IEEE 242 IEEE Recommended Practice for Grounding of Industrial and Commercial Power Systems
- ANSI/IEEE 446 IEEE Recommended Practice for Emergency and Standby Power Systems for Industrial and Commercial Applications
- 12 ANSI/IEEE 493 IEEE Recommended Practice for Design of Reliable Industrial and Commercial Power Systems
- 13 ASHRAE 90A Energy Conservation in New Building Design

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- 14 Rocky Flats Plant Standard SAM 0103 Instrumentation & Alarms
- 15 Rocky Flats Plant Standard SAM 0104 Level Sensors
- 16 Rocky Flats Plant Standard SC 0107 Sealing Building Penetrations & Electrical Conduit
- 17 Rocky Flats Plant Standard SE 0103 Standard for Electrical Wiring
- 18 Rocky Flats Plant Standard SE 0105 Motor Control 3 Wire P/B Standards
- 19 Rocky Flats Plant Standard SE 0107 Quality Control of Molded Case Breakers
- 20 Rocky Flats Plant Standard SE 0112 Building Electrical Raceway Systems
- 21 Rocky Flats Plant Standard SE 0205 Emergency Exit Signs
- 22 Rocky Flats Plant Standard SE 0301 Emergency Lighting Equipment
- 23 Rocky Flats Plant Standard SE 0401 Audible Warning Devices for Life Safety/Disaster Warning System
- 24 Rocky Flats Plant Standard SE 0550 Telephone Conduit and Equipment Installation
- 25 Rocky Flats Plant Standard SE 0701 Alarm System Cables
- 26 Rocky Flats Plant Standard SE 0901 Security Alarm Single Personnel Door
- 27 Rocky Flats Plant Standard SF 0100 Fire Protection Standard
- 28 Rocky Flats Plant Standard SX 0164 Plant System and Component Identification System and Labelling
- 29 UL 96 Lightning Protection Components
- 30 UL 96A Lightning Protection Installation Practices



1



KAISER HILL COMPANY

DRAFT

INTEROFFICE MEMORANDUM

DATE

September 26 1995

TO

D E Steffen Projects Group Bldg 080 X8655

FROM

D R Swanson Safety Analysis Bldg T886B X7009

SUBJECT

HAZARD CLASSIFICATION FOR THE WASTE MANAGEMENT FACILITY

DRS-071-95

Ref

D E Steffen ltr DES-005-95 Hazard Classification for the

Waste Management Facility

PURPOSE

This memo documents the Hazard Classification for the Waste Management Facility and defines the safety analysis documentation requirements to comply with this classification

DISCUSSION

Using proposed new DOE Standard DOE-EM-STD-30XX-9X EM Facility Hazard Categorization Standard and DOE-STD-1027-92 the facility has been categorized as less than Category 3 because it contains less than the threshold levels of Pu The facility is thus exempt from the requirements of DOE Order 5480 23 and may be managed as a Radiological Facility Documentation requirements are defined in DOE Standard EM-5002 and include the need for an Auditable Safety Analysis and a Health and Safety Plan The details of an analysis are provided in Attachment 1

RESPONSE REQUIREMENT

No response is required. If you have any questions please contact me

DSL pjs

Attachment

As Stated

CC

A Dougherty

D R Ferguson J J Zimmer

TPORombie

HAZARD CATEGORIZATION ANALYSIS

-MAR-CALCULATION FOR WASTE MANAGEMENT FACILITY

ASSUMPTIONS

To be conservative MAR was calculated using total Pu contents found in the following sources

OU4 Proposed IM/IRA-EA Decision Document

 Phase 2 RFI/RI Report 903 Pad and Mound and East Trenches Area Operable Unit 2 Dec 93

 Direct results from sampling and analysis data from RFEDS from the Phase I RI/RFI Work Plan for OU9

For OU4 data total Pu estimates were available For OU2 data the highest Pu mean concentration was used For OU9 data the maximum measured Pu concentration was used For those areas from which documentation was not readily available (OU6 additional hot spots drill cuttings) the highest concentration from OU2 and OU9 was used IM/IRA documentation indicates that this is probably extremely conservative

MAR CALCULATION

For OU4 total Pu is the sum of Pu in Liners Sludges Soils (Liners Basecourse) Vadose Soil and Debris Debris measurements are not given in the data so the average concentration for given data is used

Liners	0 020 g Pu	11800 yd ³
Sludges	0 038 g Pu	10000 yd^3
Soils	0 139 g Pu	11800 yd^3
<u>Vadose</u>	0.245 g Pu	20000 yd^3
Subtotal	0 422 g Pu	53600 yd^3

Debris (q Pu) = 0 422 q / 53600 yd 3 x 700 yd 3 = 0 0057 q Pu

Total_{014 91} = 0 442 + 0057 = $0.448 \text{ g Pu in } 54.300 \text{ vd}^3$

For OU2 total Pu is the maximum concentration in the OU2 data times $29~080~yd^3$

Total_{OU2 Pu} =
$$(31 \ 41 \ x \ 10^{12} \ C1/g / 0 \ 076 \ C1/g) \ x \ 7 \ 65 \ x \ 10^5 \ g/yd^3 \ x$$

= 9.19 g Pu in 29080 yd³

Attachment DRS-071-95 Page & of &

For OU9 total Pu is the maximum concentration in the OU9 data times 9450 yd3

Total_{009 Pu} =
$$(16 \ 09 \ x \ 10^{12} \ C_1/g \ / \ 0 \ 076 \ C_1/g) \ x \ 7 \ 65 \ x \ 10^5 \ g/yd^3 \ x$$

= $\frac{1.53 \ g \ Pu \ 1n \ 9450 \ yd^3}{1.53 \ g \ Pu \ 1n \ 9450 \ yd^3}$

For other OUs total Pu is the maximum concentration for OU2 and OU9 (31 41 pCi/g) times 368 yd^3

Material at Risk (MAR) is calculated by adding the totals for all Pu calculations. Per new STD-30XX segmentation could be applied to this system and the MAR would be reduced. In this case, the much more conservative approach of using total Pu in the Waste Management Facility will be applied for simplicity.

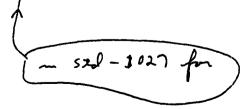
MAR =
$$Total_{OU4\ Pu}$$
 + $Total_{OU2\ P}$ + $Total_{OU9\ Pu}$ + $Total_{Other\ Pu}$
= 0 448 + 9 19 + 1 53 + 0 12

MAR = 11.3 q Pu

ANALYSIS - DETERMINATION OF HAZARD CATEGORIZATION

MAR x
$$R_{HC}$$
 = 11 3 g x (5 x 10 6 / 1 x 10 3) = 0 057 g Pu

This number is less than the 8 4 g threshold of category 3 and so the facility would be managed as a Radiological Facility



MEMORANDUM

DATE

July 5 1995

TO

Dorthea Holt

FROM

Doug Steffen

RE

Operational Requirements Information

CC

Tim O Rourke Don Mittlestadt, Chris Dayton K H),

Russ Boyd (K H)

I have used the outline of the Operational Requirements Document to provide the information in this memo. Types of information requested by the Document, which are not required for the low-level mixed waste disposal facility (LLMWDF) are annotated as "not applicable."

1 Facility Requirements

1 1 New Facility

The purpose of the LLMWDF is to provide recoverable disposal for low level mixed waste generated by remediation activities at the Rocky Flats
Environmental Technology Site (RFETS) The LLMWDF will be located at the area currently designated as Cell 4 of the new sanitary landfill. The facility should be sized to accept 50 000 cubic yards (cyd) of waste. The design should accommodate the possibility that the facility may need to be expanded to a capacity of 100 000 cyd.

1.2 Modifications to an Existing Facility

Not applicable

2 Utility Requirements

Utility requirements include access roads for waste delivery vehicles and environmental monitoring personnel Electricity will be required for the onsite operations office



3 Process Requirements

3.1 Process Description

Waste will be prepared for placement prior to transport to the facility it will be transported and directly placed in the facility as much as practical Provisions should be made in the immediate vicinity of the cell for an area to accommodate currently undefined waste processing equipment.

3.2 Capacity Requirements

The cell should be sized to accommodate a minimum of 50 000 placed cubic yards. Facilities (haul roads etc.) should be designed to accommodate placement of up to 500 cubic yards per day of waste. An average placement rate of 250 cubic yards per day should be assumed. Assume that waste will be transported in vehicles that can safely operate on existing RFETS roadways.

3 3 Storage and Handling Requirements

Assume that material will be transported and directly placed in the cell Storage facilities will not be required Equipment will be needed to officed containerized material Bulk material will require compaction

4 Operating Requirements

4 1 Operating Assumptions

The facility will operate one shift per day five days per week. Any maintenance will be done during the second shift; also on a five-day-per-week schedule

4.2 Operating Provisions

Not applicable

5 Design Requirements

5 1 Equipment and Controls

Equipment will be required to survey or locate the positions of the placed material for future retrieval. Equipment will also be required to handle containers and to compact bulk material.

5 2 Testing Provisions

Testing may be required for the placement and compaction of the bottom clay liner it would preferable to use the test fill for the sanitary landfill

5 3 Maintenance Provisions

Repair or preventive maintenance may be required on the equipment operating within the cell. Such maintenance should be performed during the second shift.

6 Interrelationships With Other Processes Facilities, and Support Services

6 1 Interrelationships With Other Processes

Environmental restoration activities will supply waste to the facility. The waste will be properly packaged and transportation provided by the generator

6 2 Interrelations With Other Facilities

Leachate from the cell leachate collection system will piped or trucked to the Sitewide Water Treatment Plant.

6 3 Interrelationship With Support Services

Information provided to various questions above

7 Radioactive, Hazardous and Mixed Materials (Non-Waste)

Not Applicable

8 Waste Management

8 1 Radioactive Waste

See 8 3 below

8.2 Hazardous Waste

See 8 3 below



8 3 Mixed Waste

The facility will be designed to receive low-level mixed waste. The waste will be processed as necessary to meet structural requirements for placement in the cell. No free liquids will exist except that materials that are solidified using a cementation process may be placed prior to setup

8 4 Regulatory Requirements

The facility will be designed to meet the requirements of the Colorado Hazardous Waste Act and the Resource Conservation and Recovery Act. Environmental documentation for the facility will consist of a CERCLA EE/CA with full NEPA integration. A RCRA Part B permit will not be required but the design will meet all the substantive requirements of a permit. A modification to the Jefferson County Certificate of Designation will probably be required as well

9 Health, Safety, and Environment

9 1 Radiation Safety

No shielding will be required Vehicles egressing the cell will probably need to be surveyed and deconned as appropriate

9.2 Nuclear Criticality Safety

Not applicable

9 3 Industrial Hygiene

Not applicable

9 4 Industrial Safety

Operations need to minimize the interaction of foot traffic and heavy equipment.

9 5 Safety Analysis

A safety analysis should not be required for this project. DOE radiation exposures should not exceed those established for Radiation Workers

9 6 Fire Protection

Not applicable

9.7 Environmental Protection and Pollution Control

The project will be approved under a CERCLA EE/CA. NEPA values will be incorporated into the EE/CA. The facility will be designed with a double leachate collection system Leachate will be contaminated with trace amounts of radionuclides heavy metals and organics

10 Impacts During Project Execution

10.1 Impacts to Operations

Not applicable

10.2 Environmental Considerations

Would recommend that dust control measures be implemented during construction to control nuisance dust

11 Relations to Other Projects

11 1 Other Projects in Construction

This project will be constructed in the footprint of the sanitary landfill complex specifically cell #4 Sanitary cell #1 is currently under construction immediately to the west. We should consider designing the first module without berms and having a common leachate collection system with the second phase module which will consume the remainder of cell #4

11.2 Future Projects

There will probably be other cells developed for LLMW in the footprint of the sanitary landfill. However current plans are in a protty liquid state right now. We should just focus on the current module. Note: Bill and Dorthea we need to get together ASAP to discuss future modules. Card expects us to be permitting the next phase right now.

12. Quality Assurance Provisions

The design will incorporate existing QA/QC procedures of the RFETS



13 Safeguards and Security

Not applicable

14 Communications Requirements

Telephone lines will be required for the office trailer for verbal fax and computer

15 Deactivation Decontamination and Decommissioning Not applicable

8

ER MIXED WASTE DISPOSAL

STUDY

DRAFT REPORT SEPTEMBER 1, 1995

GOAL

Find the best way to design and construct a retrievable mixed waste storage/disposal facility at RFETS

CONCLUSION AND JUSTIFICATION

The alternative selected as the best way to provide for a retrievable mixed waste storage/disposal facility was alternative 2 construct a standard cell with engineered floor. Major features of the standard cell include a RCRA double liner lechate collection system and a construction/retrieving ramp

Construction of a standard cell, with engineered floor represents the simpliest most cost effective solution for modifying one cell of the sanitary landfill currently being designed. Major advantages of alternative 2 include low cost proven technology and schedule friendly. Initial cost estimate of alternative 2 is in the range of \$60.80 Million.

Alternative 2 offers a simple practical solution for storage and retrieving ER mixed wastes and is readily implementable

DECISION PROCESS

A one day session was held on August 30 1995 to find the best way to design and construct a retrievable mixed waste storage/disposal facility at RFETS. A nine member team followed a structured decision analysis process to identify the best solution to the decision being made. The steps of the process included

- Determine the mandatory and desirable objectives to establish a set of criteria for making the decision
- 2 Brainstorm viable alternatives for achieving stated objectives
- 3 Evaluate identified alternatives against set of objectives
- 4 Select best alternative and make final decision

The need for an immediate solution to design and construct a retrievable waste storage/disposal facility limited the brainstorming process for identifying alternatives. Even within the set of alternatives identified schedule impacts were the major reason that specific alternatives were not acceptable. Many of the identified alternatives met most of the desirable objectives except schedule impacts of being available as soon as possible

PROBLEM STATEMENT

Kaiser Hill has proposed to construct a waste disposal/storage facility at the RFETS. This facility is being designed to comply with RCRA requirements for Subtitle C landfills and to meet the Colorado Part 2 siting requirements. The facility will be constructed to contain a net 100 000 cubic yards of low level mixed waste (LLMW). While the fundamental concept of this facility is one of a landfill for long term disposal discussions with the public and regulatory agencies strongly indicate that the public is opposed to leaving the waste onsite permanently. Public interest groups appear to be very interested in features that enhance the ability to retrieve waste from the facility at a future date.

The purposes of this structured planning session are (1) to identify the retrievability alternatives that should be evaluated (2) to evaluate the alternatives for practicality implementability and cost and (3) to select retrievability features that should be incorporated into the design of the facility

DECISION STATEMENT

Find the best way to design and construct a retrievable mixed waste storage/disposal facility at RFETS

IDENTIFIED ALTERNATIVES

The following alternatives were identified as viable options for storing/disposing of ER wastes in one cell of the sanitary landfill at RFETS with the ability of retrieving wastes in the future

- 1 Construction of a standard cell with RCRA liner lechate collection system and construction ramp
- 2 Construction of a standard cell described in alternative 1 plus an engineered floor to protect the cell liner
- 3 Installation of a standard cell plus all wastes containerized
- 4 Construct a concrete vault
- 5 Construct a strong vault system
- 6 Entombment of ER wastes
- 7 Build new buildings for containerized waste
- 8 Pretreat ER soils before emplacement into a standard cell
- 9 Direct offsite treatment and disposal of ER wastes
- 10 Ex situ vitrification of ER wastes plus cover for closure of site

RECOMMENDATIONS

Sufficient time existed to find the best solution to the decision statement. However there would be considerable value to developing an implementation plan for the design and construction of a standard cell plus engineered floor. Such a plan would identify specific functions and tasks that would be required and provide an opportunity to perform a cost savings analysis. The next steps of a structured analysis would be to describe the process logic for implementing the solution develop an implementation plan and conduct a cost savings analysis of the process.

Follow up Issues

Effectiveness Are we doing the right thing?

Do we have credible objectives?

Planning Do we have a good chance of success?

How do we protect our plan?

How can we achieve cost savings?

TEAM MEMBERS

Bob Krenzer Facilitator Tenera

Russ Boyd K H

Doug Steffen RMRS/ER
Tom Lindsay RMRS/ER
Dave Ericson RMRS/ER
Bob Campbell RMRS/Eng

Bryan Lewis RMRS/Cost Estimating

Roland Bannister RMRS/SWOG
Don Ferrier RMRS/SWOG

Gil Pankonin RMRS

MANDATORY OBJECTIVES	ALT 1 Standard Cell	ALT 2 Standard Cell and Engineered Floor	ALT 3- Std Cell plus Containerized Waste
Ability to retrieve all bulk and containerized material in landfill	Yes	Yes	Yes
No selective retrievability	Yes	Yes	Yes
Protection of public health environment and worker	Yes	Yes	Yes
Closure as soon as possible	Yes	Yes	Yes
Ability to retrieve wastes after closure	Yes	Yes	Yes
Not necessary to containerize waste for retrievability	Yes	Yes	No
No storage of retrieved wastes at cell site	Yes	Yes	Yes
Net 100 000 cubic yards capacity	Yes	Yes	Yes
Meet ARAR s	Yes	Yes	Yes
Ability to retrieve waste during placement closure and post closure	Yes	Yes	Yes
Available ASAP	Yes	Yes	No

	ALT 4 Construct Concrete Vault	ALT 5 Construct Strong Vault System	ALT 6- Entombment of ER Waste
MANDATORY OBJECTIVES			
Ability to retrieve all bulk and containerized material in landfill	Yes	Yes	Yes
No selective retrievability	Yes	Yes	Yes
Protection of public health environment and worker	Yes	Yes	Yes
Closure as soon as possible	Yes	Yes	No
Ability to retrieve wastes after closure	Yes	Yes	Yes
Not necessary to containerize waste for retrievability	Yes	Yes	Yes
No storage of retrieved wastes at cell site	Yes	Yes	Yes
Net 100 000 cubic yards capacity	Yes	Yes	Yes
Meet ARAR s	Yes	Yes	Yes
Ability to retrieve waste during placement closure and post closure	Yes	Yes	Yes
Available ASAP	No	No	No

MANDATORY OBJECTIVES	ALT 10- Ex Situ Vitrification plus Cover	ALT 79 Determined Not To Be Viable
Ability to retrieve all bulk and containerized material in landfill	Yes	
No selective retrievability	Yes	1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -
Protection of public health environment and worker	Yes	
Closure as soon as possible	Yes	المراجع المراج
Ability to retrieve wastes after closure	Yes	
Not necessary to containerize waste for retrievability	Yes	
No storage of retrieved wastes at cell site	Yes	
Net 100 000 cubic yards capacity	Yes	
Meet ARAR s	Yes	
Ability to retrieve waste during placement closure and post closure	Yes	
Available ASAP	Yes some question	· / ' ' ***

	ALT 1 Standard Cell	ALT 2 Standard Cell and Engineered Floor	ALT 4- Construct Concrete Vault
DESIRABLE OBJECTIVES	İ		
Order of Placement, Type of Waste, Rad Level Haz Component	Medium	Medium	High
Retrieve Waste Without Damage To Liner	Low	High	High
Mapped In Grid System	High	High	High
Simple Cost Effective Design	High (\$60 80M)	High (\$60 80M)	Medium (\$150)
Easy to Retrieve	Medium	Medium	High
Easy Access To Site	High	High	High
Use Same Equipment To Place and Retrieve Wastes	High	High	High
Regulatory Acceptance	Medium	Medium	High
Public Acceptance	Low	Low	Medium
Waste Throughput	High	High	Medium

	,	,	
	ALT 10- Ex Situ Vitrification plus Cover		
DESIRABLE OBJECTIVES			
Order of Placement Type of Waste Rad Level, Haz Component	High		
Retrieve Waste Without Damage To Liner	High		
Mapped In, Grid System	High		
Simple, Cost Effective Design	Medium (\$100M)		
Easy to Retrieve	High		
Easy Access To Site	High		
Use Same Equipment To Place and Retrieve Wastes	High		
Regulatory Acceptance	High		
Public Acceptance	Medium		
Waste Throughput	Low (Three Years to Process)		



CONCEPTUAL DESIGN SUMMARY COST ESTIMATE

TOTAL COSTS PRIOR TO MARK UPS			17 728 105
	 		
TOTAL OPERATIONS & MONITORING COSTS			2 381 606
Post Closure Care and Monitoring	411 264		
Operations	1 970 342		
OPERATIONS AND MONITORING			
		 	
TOTAL CAP COSTS			4 762 243
TOTAL CAP CONSTRUCTION COSTS		2 484 734	
Cap General Requirements	182 048		
Cap Contractor Mark ups	726 997		
Cap Construction	1 575 689	~ 2.7, 000	
CAP SUB TOTAL	271007	2 277 509	
Title III and Project Closeout	241 357		
Project Management	1 058 467		
Procedures	162 134		
Preconstruction			
Pocurement	38 023		
Permitting	497 577 128 467		
Title II Design			
CAP COSTS			
TOTAL OLLL COSTS			10 004 200
TOTAL CELL CONSTRUCTION COSTS		7010213	10 584 256
TOTAL CELL CONSTRUCTION COSTS	2 101 / 13	7 510 219	
Contractor Markups	2 181 713		
Leak Detection	30 653		
Leachate Tanks	981 613		
Cell General Requirements Leachate System	2/0 213 19 866		
Evaporation Pond	481 075 270 213		
Cell Liners	1 037 094 481 075		
Cell Earthwork	1 875 310		
Access Road	170 591		
Staging Area	25 639		
Site Lighting	26 340		
Perimeter Fencing	58 027		
Decon Facility	352 085		
CELL/SUPPORT FACILITIES SUBTOTAL		2 940 557	
Title III and Project Closeout	351 697		
Project Management	_ 1 368 795		
Procedures	236 292		
Preconstruction	220 929		
Pocurement	55 547		
Permitting	187 110		
Title II Design	520 187		
CELL/SUPPORT FACILITIES			
Conceptual Design Report		133 480	

REV 1 9/26/95

CONCEPTUAL DESIGN SUMMARY COST ESTIMATE

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REV 1

Estimate Review

Project LL/MW CERCLA Waste Cell

Project # 989820 02

Project Estimator Bryan L Lewis

Basis of Estimate Design Criteria package dated August 21 1995

Scope of Work Estimate is for a low level / mixed waste disposal cell Project includes a waste cell similar to the new sanitary landfill capable of storing 100 000 cy of waste leachate collection tank evaporation pond and a decontamination/support building. The project was broken into two parts, the fist has the construction and project support costs and the second has the operations and post closure cost. The following is a summary of the total project cost

> Construction and Support Costs \$37 800 000 Operations and Post Closure Costs \$ 6,200,000 **Total Project Cost** \$44 000 000

Assumptions

Production rates and material costs are from Means construction cost data 1995 and Richardson 1995 Material costs are based on Means construction cost data 1995 Richardson 1995 and Vendors quotes The Project Support Operations and Post Cloure hours used in the estimate were submitted by Dave Erickson and are assumed to be correct

The contingency for the project has been rated based on the level of information provided for the cost estimate

Schedule provided with the Design Criteria package is correct for the use of escalation

Labor rates for FY96 were used to produce this estimate

No de watering will be required during the construction of this project

No tie downs were used in the construction of the tanks

Crushed road base will be used for the perimeter roads

This is considered a rough order of magnitude (ROM) estimate due to the amount of assumptions made in this estimate

All electrical & utility quantities are assumed since no details were given

No project specific WBS was provided to produce the estimate

The estimated costs are expected to change as more detail becomes available

It is assumed that exterior lights will be installed for operations during the night

Expansion and compaction factors were used in determining all soil quantities found in this estimate These factors came form Construction Methods and Management second edition Table 2 2 typical soil weight and volume changes characteristics

Since no specifications or manufacturers were specified for the equipment in this project assumptions were made to determine a cost for all of the equipment in this project

Estimate does not take into account any weather delays to the project which might require overtime to bring it back on track

Estimate Performed By

Estimate Reviewed and Approved by Linda S Wolfe Cost Estimating Lead

Building Factors

Fixed Price & CPFF Construction

			0 1110 30	onor action		
MA		Effect	Effective March 6 1995	1995		
			Category			
	-	8	က	4	2	9
	Buffer	Out of Doors	Secured Area	Cold Areas	Hot Areas	Hot Areas
を		Within Plant	Out of Doors	Bidgs	Bidgs	Bldgs
	Zone	Facilities	త	371 374 444	444 447	371 374
		111(1st Floor)	Bldgs	447 559 707	865 886	559 707
クシーは言う		112 122	111(2nd Floor)	764 765 771	883 991	771774
くく		123 124	121	774 776 777		776 777
A VIEW Y		125 130	441 443	779 865 881		977
		331 334	460	883 886 991		
		551 850				
Work Factors Constraints						
l Personal	%00 o	4 00%	%000	%00 0	4 00%	4 00%
II Fatigue	%00 0	27 00%	%00 O	0000	2 00%	2 00%
III Delay	%00 0	%00 o	%00 0	6000	0000	%00 0
IV Production Efficiency	%00 o	%00 o	%00 O	25 00%	25 00%	25 00%
V Procedural Requirements	9 30%	%00 0	%00 O	%00 0	%00 0	%000
Additional Factors						
I Personal Access Control	% 00 0	%00 O	% 00 0	%00 0	%09 0	%090
II Building Access Control	%00 0	%00 0	%00 0	0000	1 00%	3 25%
III Building Layout	%00 0	%00 0	%00 0	%00 0	2 10%	2 10%
IV Contamination	%00 0	1 00%	%00 0	%00 0	1 00%	2 00%
V Monitoring	%00 o	2 90%	%00 0	%00 O	3 70%	3 70%
VI Procedural Requirements	6 25%	6 25%	%00 0	%00 0	1 25%	1 25%
VII Shower	%00 0	7 50%	%00 0	%00 O	%00 0	%00 0
VIII Clothing Change	%00 0	12 50%	%00 0	%00 0	%00 0	%00 0
Total Percent Increase Labor Cost	16 1%	705%	%00	25 0%	43 6%	47.9%
Baseline Building Factor	%0 0	/00	%0 0	25 0%	436/	47.9%

Building Factors for buildings not listed should be complied by the cost engineer from the individual percents shown above Good judgment should be used when applying the above factors to ensure that all elements are appropriate for the particular project Defered Break method utilized

RMRS Cost Estimating

Building Factor Evaluation Category 1

Base Line Factors

Building Factor

16 13 %

Project Location

Landfill Construction & Final Cap Construction

Work Factors 1 0930

x Additional Factors

1 0625 Equals Building Factor

Wo	rk Factors	s Constraints		Total	9 30 /
			Possible	Subtotal	Total
i	Persona	DOD 5010.15.1 M	Section 10		0 00 /
	A	Basic(go to rest room get drink of water phone etc.)	4		
	В	Slightly disagreeable conditions poor heating	3		
	С	Extremely disagreeable most of the time hot objects	6		
		ordors & furnes or excessive temperatures			
		and or humidity			}
11	Fatigue	DOD 5010.15.1 M & Rad. Protection Mgt. July/Aug 94	990.390		0 00 /
	Α	Position Class			
		Working in close cramped positions	17] [
	В	Mental			
		Routine work committed to habit	370 - 20		
		Full attention copying checking or calculating	2		i
		Concentrated attention nonroutine	4		
		Deep concentration inspection work requiring	8		i i
		interpretation and discretion of unfamiliar nature			
	С	Lighting			
.		Normal light at least 75 candle power	64 + (O)	0 00 /	l I
7		Looking through drybox windows	1		
		Less than 75 candle for normal work or 125	2		: }
		candle for close work			l I
	D	Noise			i
		Normal <60 dec	TOWN CONTRACTOR	0 00 %	! !
		Constant noise such as machine shop > 60 dec	1		
		Average constant noise with loud sharp intermittent	2		, !
	_	noise such as punch press sheetmetal shop etc			l 1
	E	Restrictive safety devices			
		1 Safety glasses	0	0 00%	! }
		2 Protective clothing)
		Whites		0 00%	i
		Tyvex	1		; !
		Anti Cs	2		{ 1
		Fully encapsulating suits	3		i
		Lead apron	3		7 }
		3 Face shield	_		1
		4 Heavy tight fireproof coat and shield 5 Filter mask	1 5		ί
			5		} }
		6 Respirator Half face	18		İ
		Full face	25		; 1
		Supplied air	25 31		1
		7 Glove box	1 5		1
		/ GIOTO DOX	. 3	1	i
					1
-				•	

111	Delay	<u>100</u>	5010.15.1 M	.53	1	0 00%
	Α	Isolated job Little coordination with	adjacent jobs	1	1	
	В	Fairly close coordination with adjace	ent job	2	- 1	
	С	Work in close proximity of building of	perations	1 50	!	
IV	Produc	tion Efficiency Mea	an s & Richardsons s	(\$)		0 00 /
	A	Average 10Hour work days 5 days	/wk 91 25 / efficient	8 75	7	
	В	Average 11 Hour work days 5 days	/wk 81 25 efficient	18 25	i	
	С	Average 12 Hour work days 5 days	/wk 76 25efficient	23 75	į	
	D	Deferred Break Work 3hrs off 1	hr 2hr off	25 00	į	
		Clothing changes shower t	ime & travel inclusive	ł	1	
٧	Proced	ural Requirements Con	struction Management	(8)		9_30%
	A	Work Package sign offs		0	0 00% i	
		1 A Package	45min/day	93	9 30 %	
		2 B Package	15 30min/day	3 13 6 25	i	
		3 C Package	·	0	1	
	В	Hot welding	10min	21	į	
	С	Confined space	10min	2 1	;	
		Varies with job		•		

	Valles Willi	100			_	
Additional F	<u>actors</u>				Total	6.25%
				Possible	Subtotal !	Total
l Persona	I Access Control	Time Stud	<u>y</u>			0 00%
Α	Security Check			0 1	ws* 0 00%!	
В	MAA Security Chec	729 x4 =2 9min	2 trips in/out	6	ا ۔ ہو کیا	
		$729 \times 8 = 58 \text{ min}$	4 tnps in/out	1 2		
ll Building	Access Control		on Manageme		j	0 00%
Α		al storage multiple ma			,	
В		al storage multiple ma	iterial deliverie			
III Building		ne Study & RI interna		1987	i	0 00 %
Α		er Room to MAA Secu	•		1	
		1 1366 x 4 =4 5 min	2 trips in/out	0.9	1 .	
		1 1366 x 8 =9 min	4 trips in/out	1 8	3) i	
В		Security Check to Wo			1	
		1 1366 x 4 =6 min	2 trips in/out	1 2		
		1 1366 x 8 =12 min	4 trips in/out	25	5	
С	Distance from Cafet	teria to locker			!	
		1 35 x 4 =5 4min	2 trips in/out	1 1	i i	
		(for use with breaks)] :	
Đ	Inordinate circumsta	ances		2		
		2 5 x 4 =10 min	2 tnps in/out	2		
		2 5 x 8 =20 min	4 trips in/out	4	ll i	
IV Contam					3	0 00%
Α	Category s 1 4	-		(
В	Category 5			•	il i	
С	Category 6			2		
V Monitor		me Study& Prove Stu	dv August 15.			0 00 %
Α	Self monitoring at co		1 min	4min 0 8	1 -	
В	Monitor out except I	•	3 5 min	14mii 2	2) ;	
С	Monitor out at lunch		8 8 min	8 8mi 1 8	3	
D	Monitor out at end o	•	5 1 min	51mi 1 1	1) ;	
	No of times ma	ay vary assume 4 ea	l		1	! :
]	
					1	



VI Proced	ural Requirements	Constructi	on Managemen	t i	~ (8)	!	6 25 %
Α	Pre evolution Meetings					1	
	 One meeting per week 		30min/wk/man	1	1 25	ļ	
	2 One meeting per week		60min/wk/man	1	2 5	į	
	3 One meeting per day	30 min	30min/dy/man		6 25	6.25 %	
	4 One meeting per day	60 min	60min/dy/man		12 5	**************************************	
VII Showe	<u> </u>	RI internal	letter June 3.19	287	40)	i	0 00 %
Α	N/A				0	0 00%	
В	End of day		9 min		1 9	į	
С	Deferred Break		N/A	0	0	<i>*</i> }	
D	Breaks Lunch End of day	9mın x 4=	36 min		7 5	1	
VIII Clothin		RI internal	letter June 3.19	87	[8]	i	0 00%
	6 minutes allowable	Time Study	2 59 min			ĺ	
Α	Deferred Break		N/A	0	(3)	0 00%	
В	0 breaks lunch & home		6 min x 2 =	12	2 5	į	
С	Tyvex		$10 \text{min} \times 2 =$	20	5 0	;	
D	Antı Cs		15 min $x 2 =$	30	4 2	į	
E	Fully encapsulating suits		20 min x 2 =	40	8 3	i	
F	2 breaks lunch &home		$6 \text{min} \times 4 =$	24	5 0	1	
G	Tyvex		10 min $x 4 =$	40	8 3	į	
Н	Antı Cs		15 min x 4 =	60	12 5	!	
1	Fully encapsulating suits		20 min x 4 =	80	16 7	i	

Building Factors

Fixed Price & CPFF Construction

		TIVE SOULT NOVIT				
MA		Effect	Effective March 6, 1995	, 1995		
			Category			
	-	2	ဗ	4	S.	9
	Buffer	Out of Doors	Secured Area	Cold Areas	Hot Areas	Hot Areas
を		Within Plant	Out of Doors	Bldgs	Bldgs	Bldgs
	Zone	Facilities	త	371 374 444	444 447	371 374
		111(1st Floor)	Bldgs	447 559 707	865 886	559 707
クシーは見る		112 122	111(2nd Floor)	764 765 771	883 991	771774
くくがリングン		123 124	121	774 776 777		776 777
A STATE OF		125 130	441 443	779 865 881		677
110		331 334	460	883 886 991		
		551 850				
Work Factors Constraints						
f Personal	%00 0	4 00%	%00 0	%00 O	4 00 /	4 00%
Il Faigue	%00 0	27 00%	%00 0	%00 O	2 00%	2 00%
III Delay	%00 0	%00 0	%00 0	%00 O	%00 0	%00 O
IV Production Efficiency	%00 o	%00 0	%00 0	25 00%	25 00%	25 00 /
V Procedural Requirements	80%	% 00 0	%00 0	%00 O	%00 0	%00 O
Additional Factors						
I Personal Access Control	%000	%00 o	%00 0	% 00 0	%09 O	%09 0
Il Building Access Control	%00 O	% 00 0	%00 0	7000	1 00%	3 25%
III Building Layout	%0 00 0	%00 o	%00 0	%00 0	2 10%	2 10%
IV Contamination	% 00 0	1 00%	%00 0	%00 0	1 00%	2 00%
V Monitoring	%00 O	2 90%	%000	%00 0	3 70%	3 70%
VI Procedural Requirements	6 25%	6 25%	% 00 0	%00 0	1.25%	1 25%
VII Shower	%00 O	7 50%	%00 0	%00 0	%00 0	%00 O
VIII Clothing Change	%00 O	12.50%	%000	%000	%00 0	%00 O
Total Percent Increase Labor Cost	16 1%	705%	%00	25 0%	43 6%	47.9%
Baseline Building Factor	600	600	%00	250/	43 6% 🐔	47 9%

Good judgment should be used when applying the above factors to ensure that all elements are appropiate for the particular project Defered Break method utilized Building Factors for buildings not listed should be complied by the cost engineer from the individual percents shown above

RMRS Cost Est mating

Building Factor Evaluation Category 2

Base Line Factors

Building Factor

70 50%

Project Location

Low Level Operations & First Layers of Cap Construction

Work Factors 1 3100

x Additional Factors 1 3015 Equals Building Factor

Wo	rk Factor	s Constraints		Total	31 00 %
	_		Possible	Subtotal	Total
1	Persona				4 00%
	A	Basic(go to rest room get drink of water phone etc.)	4	4 00%	;
	В	Slightly disagreeable conditions poor heating	3		
	С	Extremely disagreeable most of the time hot objects	6		
		ordors & fumes or excessive temperatures			
		and or humidity			
11	Fatigue	DOD 5010.15.1 M & Rad, Protection Mgt, July/Aug 94	5100 L. W		27 00 %
	А	Position Class			
	_	Working in close cramped positions	0 7		!
	В	Mental			
		Routine work committed to habit	*** · · · · · · · · · · · · · · · · · ·	0 00%	
		Full attention copying checking or calculating	2		
		Concentrated attention nonroutine	4		
		Deep concentration inspection work requiring	8		
		interpretation and discretion of unfamiliar nature			
	С	Lighting			
		Normal light at least 75 candle power	T. (0)	0 00%	1
		Looking through drybox windows	1		
		Less than 75 candle for normal work or 125	2		
		candle for close work			
	D	Noise			
		Normal <60 dec	51 × 3 × 30	0 00 /	
		Constant noise such as machine shop > 60 dec	1		
		Average constant noise with loud sharp intermittent	2		
		noise such as punch press sheetmetal shop etc			
	Ε	Restrictive safety devices			
		1 Safety glasses	e (6)	0 00%	
		2 Protective clothing			i
		Whites	S61 901	0 00 %	į
		Tyvex	1	000,0	
		Antı Cs	2	2.00%	
		Fully encapsulating suits	3		
		Lead apron	3	;	
		3 Face shield	2		
		4 Heavy tight fireproof coat and shield	15		!
		5 Filter mask	5		
		6 Respirator	3		; 1
		Half face	18		! •
		Full face	25	25 00%	i
		Supplied air	31	25 00 /6	
		7 Glove box	1 5		1
		/ Glove box	. 3		1
1					3
				i	•

111	Delay		DOD 5010	0.15.1 M		2	m smilitanis	0 00%
	A	Isolated job Little coording	nation with adjac	ent jobs		1	****	
	В	Fairly close coordination				2	, 4	
	С	Work in close proximity of				1 50	· · · · · · · · · · · · · · · · · · ·	
١V	Product	ion Efficiency		Richardsons				0 00%
	A	Average 10Hour work da		91 25 / effic		8 75		
	В	Average 11 Hour work da		81 25 efficie		18 25	-1.10 ·	
	C	Average 12 Hour work da		76 25efficien	nt	23 75	·	
	D		3hrs off 1 hr	2hr off		25 00		
.,	Desard	Clothing change					* *****	
V		ural Requirements	Construct	on Manageme	sur i	, e		0 00%
	Α	Work Package sign offs		45		0.0	½ 0 00%i	
		1 A Package		45min/day		93	i	
		2 B Package		15 30min/da	У	3 13 6 25	à, 1	
	Ð	3 C Package		10		0	. !	
	B C	Hot welding Confined space		10min		21	and the second	
	C			10min		2 1	~ · * ·	
Δd	dıtional F	Varies with job					Total [30 15%
<u>VA.</u>	<u>VitiVital I</u>	actors				Possible '	Subtotal !	Total
	I Dercon	al Access Control	Time Stud	he	1	PUSSIDIE	Sublotal	0 00%
	A	Security Check	Time Stat	iĀ		0 1	- 0 00%!	0 00 78
	В	MAA Security Chec 729	v4 -2 9min	2 trips in/out		6	~ 000,6	
			x 8 =5 8 min	4 trips in/out		1 2	*:	
ŧ	l Ruddin	g Access Control		on Manageme	_	12		0 00%
	A	No overnight material sto				1	<u>-</u>	
}	В	No overnight material sto	•			3.25	i	
, 11	i Buildin		udy & Rl interna		_	•	73,	0 00%
	A	Distance from Locker Ro					~ <u> </u>	
			66 x 4 =4 5 min	•		0 9		
			66 x 8 =9 min	4 trips in/out		1 8	~~ . !	
	В	Distance from MAA Secu		•			i	
	_		66 x 4 =6 min	2 trips in/out		1 2	1	
			56 x 8 =12 min	4 trips in/out		25	į	
	С	Distance from Cafeteria t	o locker				~* !	
		1 35	x 4 =5 4min	2 trips in/out		11	* !	
		(for u	ise with breaks)	•		Ī	į	
	D	Inordinate circumstances	•			2	1	
		25 x	4 =10 min	2 trips in/out		2	ļ	
		25 x	8 =20 min	4 trips in/out		4	į	
1\	/ Contan	unation				Ç., (g.		1 00 %
	Α	Category's 1 4				0		
	В	Category 5				1	1 00%	
	C	Category 6			_	2	1	
'	V Monito		tudy& Prove Stu					2 90 /
	Α	Self monitoring at combo		1 min	4min	0.8	•	
	В	Monitor out except lunch	&end of day	3 5 min	14mir			
	C	Monitor out at lunch		8 8 min	8 8mi	1	1 80 %	
	D	Monitor out at end of day		5 1 min	5 1 mi	1 1	1 10%	
		No of times may va	ry assume 4 ea	1			1	
							1	
							i	

VI Proced	lural Requirements	Constructi	on Managemen	1		!	6 25 /
Α	Pre evolution Meetings					l	
	 One meeting per week 		30min/wk/man	1	1 25	ı	
	2 One meeting per week		60min/wk/man)	25		
	3 One meeting per day	30 min	30min/dy/man		6 25	6 25 /	
	4 One meeting per day	60 min	60min/dy/man		12 5		
VII Showe	r	RI internal	letter June 3.19	87	(50% 0		7 50 %
A	N/A				0	0 00 /	
В	End of day		9 min		1 9		
С	Deferred Break		N/A	0	0		
D	Breaks Lunch End of day	9mın x 4=	36 min		7 5	7 50 / 1	
VIII Clothing change		RI internal	letter June 3.19	87	deli es o	į	12 50 /
	6 minutes allowable	Time Study	2 59 min				
Α	Deferred Break		N/A	0	30 - O	0 00 / !	
В	0 breaks lunch & home		6 min x 2 =	12	2 5	i	
С	Tyvex		10 min $x 2 =$	20	5 0	. t	
D	Anti C's		15 min $x 2 =$	30	4 2	·	
E	Fully encapsulating suits		20 min x 2 =	40	8 3		
F	2 breaks lunch &home		$6 \text{min} \times 4 =$	24	5 0		
G	Tyvex		10 min $x 4 =$	40	8 3	i	
Н	Antı Cs		15 min x 4 =	60	12 5	12 50 %	
1	Fully-encapsulating suits		20 min x 4 =	80	16 7	i	

Project Title LL / MW CRCLA Waste Cell

ACTIVITY DATES

31 Aug-95
1-Jul-95
1-Dec-95

MIDPOINT DETERMINATION

Determination of number of days from start of	77
activity t midpoint	_
Determination of umbe	
of days from ref ence	
date t midpoint f	
activity	16
Determination of numbe	
f months from ference	
date to midpoint of	
activity	1
Activity M dpoint D t	15-Sep-95

THIS SECTION DETERMINES NUMBER OF MONTHS BY FISCAL YEAR

0010000
0 0 0
0 0
0 0
0
0
0
0
Q
0
0
0
0
0
0
0
0

INSTRUCTIONS ON USING THE ESCALATION MULTIPLIER PROGRAM

- 1 User shall input correct dates for reference dat activity stirt and finish dates withing the Activity Dates box. The program will calculat and provide an escal tion multiplie based on those dates and the escalation rates provided.
- 2 If project extends beyond the year 2010 see the program developer to make the required additions to the program

WASTE MIGMIT CONST ESCALATION PERCENTAGES BY FISCAL YEAR

FY93	1 80%
FY94	2.50%
FY95	3 50%
FY96	3.50%
FY97	3.50%
FY98	3.50%
FY99	3.30%
FY2000	3.30%
FY2001	3.30%
FY2002	3.30%
FY2003	3.30%
FY2004	3.30%
FY2005	3 30%
FY2006	3 30%
FY2007	3.30%
FY2008	3.30%
FY2009	3.30%
FY2010	3.30%

ESCALATION PERCENTAGE

Engineering



Project Title LL / MW CRCLA Waste Cell

ACTIVITY DATES

Escal tion Ref Dat	31 Aug-95
Activity Start D t	1 Sep-95
Activity Finish D t	1 Dec-95

MIDPOINT DETERMINATION

Determination f number	
f days from start f	46
activity to midpoint	
Determination of umbe	
of days from reference	
dat to midpoint f	
activity	47
Determination of number	
f months from reference	
dat to midpoint f	
activity	2
Activity Midpoi t D t	16-Oct 95

THIS SECTION DETERMINES NUMBER OF MONTHS BY FISCAL YEAR

FY93	0
FY94	0
FY95	
FY96	1
FY97	0
FY98	0
FY99	
FY2000	
FY01	0
FY02	0
FY03	0
FY04	
FY05	0
FY06	0
FY07	0
FY06	0
FY09	0
FY10	0

INSTRUCTIONS ON USING THE ESCALATION MULTIPLIER PROGRAM

- 1 User shall input correct dates for reference dat activity start and finish dates withing the Activity Dates box. The program will calculate and provide an escalation multiplier based on those dates and the escalation rates provided.
- 2 If project intends beyond the year 2010 see the program developer to make the required additions to the program.

WASTE MIGMINT CONST ESCALATION PERCENTAGES BY FISCAL YEAR

FY93	1 80%
FY94	2.50%
FY95	3.50%
FY96	3 50%
FY97	3.50%
FY98	3.50%
FY99	3.30%
FY2000	3.30%
FY2001	3.30%
FY2002	3 30%
FY2003	3 30%
FY2004	3.30%
FY2005	3.30%
FY2008	3.30%
FY2007	3.30%
FY2008	3.30%
FY2009	3.30%
FY2010	3.30%

ESCALATION PERCENTAGE

Permitting



Project Title LL / MW CRCLA Waste Cell

ACTIVITY DATES

Escal tion R f D t	31 Aug-95
Activity Start D t	22-Jan-96
Activity Fnish D t	23-Aug-96

MIDPOINT DETERMINATION

Determination f umber	107
of days from start f	107
activity to midpoi t	
Determination of number	
of days from ref rence	
date t midpoint of	
activity	251
Determination of number	
f months from reference	
date to midpoint f	
ctivity	8
Activity Midpoint D (8-May-96

THIS SECTION DETERMINES NUMBER OF MONTHS BY FISCAL YEAR

FY93	
FY94	0
FY95	1:
FY96	7
FY97	
FY98	0
FY99	0
FY2000	
FY01	
FY02	
FY03	0
FY04	0
FY05	0
FY06	0
FY07	0
FY08	0
FY09	0
FY10	0

INSTRUCTIONS ON USING THE ESCALATION MULTIPLIER PROGRAM

- 1 User shall input correct dates for reference date activity start and finish dates withing the Activity D tes box. The program will calculate and provide an escalation multiplier based on those dates and the escalation rates provided.
- 2 If project extends beyond the year 2010 see the program developer t make the required additions to the program

WASTE MIGHNT CONST ESCALATION PERCENTAGES BY FISCAL YEAR

FY93	1.80%
FY94	2 50%
FY95	3 50%
FY96	3.50%
FY97	3.50%
FY98	3,50%
FY99	3.30%
FY2000	3.30%
FY2001	3.30%
FY2002	3.30%
FY2003	3 30%
FY2004	3.30%
FY2005	3.30%
FY2006	3.30%
FY2007	3.30%
FY2008	3.30%
FY2009	3.30%
FY2010	3.30%

ESCALATION PERCENTAGE



Construction Mgmt & Insp and Project Construction

Project Title LL / MW CRCLA Waste Cell

ACTIVITY DATES

31 Aug-95
1-Jul-95
30-Sep-96

MIDPOINT DETERMINATION

Determination of umbe	
of days from stirt if	229
activity t inidpoi t	
Determination of umbe	
f d ys from reference	
dat to midpoi t of	
ctivity	168
Det mination of numbe	
of months from reference	
dat t midpoi t f	
act vity	6
Activity M dpoint D t	14 Feb-96

THIS SECTION DETERMINES NUMBER OF MONTHS BY FISCAL YEAR

0
0
1
5
0
.0
0
0
0
0
0
0
0
0
0
0
0

INSTRUCTIONS ON USING THE ESCALATION MULTIPLIER PROGRAM

- User shall input correct dat for reference date ctivity start and finish dates withing the Activity Dates box. The program will calculate and provide an escalation multiplie based on those dates and the escalation rat provided.
- If project intends beyond the year 2010 see the program developer to make the required additions to the program

WASTE MIGHT CONST ESCALATION PERCENTAGES BY FISCAL YEAR

FY93	1.80%
FY94	2.50%
FY95	3.50%
FY96	3 50%
FY97	3.50%
FY98	3 50%
FY99	3.30%
FY2000	3.30%
FY2001	3.30%
FY2002	3.30%
FY2003	3 30%
FY2004	3.30%
FY2005	3.30%
FY2006	3.30%
FY2007	3.30%
FY2008	3.30%
FY2009	3.30%
FY2010	3 30%

ESCALATION PERCENTAGE

Project Management



Project Title LL / MW CRCLA Waste Cell

ACTIVITY DATES

Escalation R f D t	31 Aug-95
Activity Start D t	30-Sep-96
Activity Finish Dat	1 Oct-01

MIDPOINT DETERMINATION

Determination of numbe	
of days from start of	914
activity to midpoint	
Determination of number	
f days from reference	
dat t midpoi t f	
activity	1_310
Det mination f mber	
of months from ference	
dat to midpoint f	
ct vity	43
Activity Midpoi t D t	1 Apr 99

THIS SECTION DETERMINES NUMBER OF MONTHS BY FISCAL

YEAR

0
1
12 12 12
12
12
6
0
0
0
0
0
0
0
0
0
0
0

INSTRUCTIONS ON USING THE ESCALATION MULTIPLIER PROGRAM

- User shall input correct dates for reference dat —activity start and finish dates withing the Activity Dates box. The program will calculate and provide an escalation multiplier based on those dates and the escalation rat —provided.
- If project intends beyond the year 2010 see the program developer to make the required inditions to the program.

WASTE MIGMINT CONST ESCALATION PERCENTAGES BY FISCAL YEAR

FY93	1 80%
FY94	2.50%
FY95	3.50%
FY96	3.50%
FY97	3.50%
FY98	3 50%
FY99	3.30%
FY2000	3.30%
FY2001	3.30%
FY2002	3.30%
FY2003	3.30%
FY2004	3.30%
FY2005	3.30%
FY2006	3.30%
FY2007	3.30%
FY2008	3.30%
FY2009	3.30%
FY2010	3.30%

ESCALATION PERCENTAGE

Operations



Project Title LL / MW CRCLA Waste Cell Cap

ACTIVITY DATES

Escalation R f D t	31 Aug-95
Activity St. rt D. t. Activity Finish D. t.	1 Sep-00
Activity Finish D t	1 Oct-01

MIDPOINT DETERMINATION

Determination of umber of days from start t	198
activity to midpoint.	
Determination of umber	
of days from reference	
dat to midpoint of	
act vity	2 026
Determination of umber	
f months from reference	
d t t midpoint f	
activity	67
Activity Midpoint D t	17 Mar-01

THIS SECTION DETERMINES NUMBER OF MONTHS BY FISCAL YEAR

FY93	0
FY94	0
FY95	1
FY96	12
FY97	12 12 12 12 12 12
FY98	12
FY99	12
FY2000	12
FY01	6
FY02	0
FY03	0
FY04	
FY05	0
FY06	
FY07	
FY08	0
FY09	0
FY10	

INSTRUCTIONS ON USING THE ESCALATION MULTIPLIER PROGRAM

- 1 Use shall input correct dates for reference date activity start and finish dates withing the Activity Dates box. The program will calculate and provide an escalation multiplier based on those dates and the escalation rates provided.
- 2 If project xtends beyond the year 2010 see the program developer to make the required additions t the program

WASTE MIGMIT CONST
ESCALATION
PERCENTAGES BY
FISCAL YEAR

FY93	1 80%
FY94 FY95	2.50%
FY95	3.50%
FY96	3 50%
FY97	3 50%
FY98	3.50%
FY99	3.30%
FY2000	3 30%
FY2001	3.30%
FY2002	3 30%
FY2003	3.30%
FY2004	3 30%
FY2005	3.30%
FY2006	3 30%
FY2007	3.30%
FY2008	3.30%
FY2009	3.30%
FY2010	3.30%

ESCALATION PERCENTAGE





Project Title LL / MW CRCLA Waste Cell Cap

ACTIVITY DATES

31 Aug-95
1 Sep-00
1 Oct-02

MIDPOINT DETERMINATION

380
2 208
73
16-Sep-01

THIS SECTION DETERMINES NUMBER OF MONTHS BY FISCAL YEAR

FY93	0
FY94	0
FY95	1:
FY96	12
FY97	12 12 12 12 12 12
FY98	12
FY99	12
FY2000	12
FY01	
FY02	0
FY03	0
FY04	0
FY05	
FY06	0
FY07	0
FY08	0
FY09	0
FY10	0

INSTRUCTIONS ON USING THE ESCALATION MULTIPLIER PROGRAM

- User shall input correct dates for reference dat—activity start and finish dates withing the Activity D tes box. The program will calculat—and provide an escalation multiplier based on those dates and the escalation rates provided.
- If project extends beyond the year 2010 see the program developer t make the required additions to the program

WASTE MIGHNIT CONST ESCALATION PERCENTAGES BY FISCAL YEAR

FY93	1 80%
FY94	2.50%
FY95	3.50%
FY96	3.50%
FY97	3 50%
FY98	3.50%
FY99	3.30%
FY2000	3.30%
FY2001	3.30%
FY2002	3.30%
FY2003	3.30%
FY2004	3.30%
FY2005	3.30%
FY2006	3.30%
FY2007	3.30%
FY2008	3.30%
FY2008	3.30%
FY2010	3.30%

ESCALATION PERCENTAGE





96

we suffer the last the substitute of the substit

Project Title LL / MW CRCLA Waste Cell Cap

ACTIVITY DATES

l	
Escalation R 1 D t	31 Aug-95
Activity Start D t	1 Dec 01
Activity Frish Dat	1 Oct-02
ACTIVITY P NISH USE	1 OG-

MIDPOINT DETERMINATION

Det immation of umber f days from start if activity til midpoil til	152
Determination frumbe	
of days from ref nce	
dat t midpoi tof	
ctrvity	2 436
Det mination f umbe	
of months from refe nce	
dat t midpoint f	
ctivity	80
Activity M dpoint D t	2 M y-02

THIS SECTION DETERMINES NUMBER OF MONTHS BY FISCAL YEAR

16711	
FY93	0
FY94	0
FY95	1
FY96	12
FY97	12
FY98	12
FY99	12
FY2000	12 12 12 12 12 12 12 7
FY01	12
FY02	. 7
FY03	0
FY04	0
FY05	0
FY08	0
FY07	
FY08	0
FY09	0
FY10	0

INSTRUCTIONS ON USING THE ESCALATION MULTIPLIER PROGRAM

- 1 User shall input correct dates for reference date activity start and finish dates withing the Activity D tes box. The program will calculate and provide an escalation multiplie based on those dates and the escalation rates provided.
- If project extends beyond the year 2010 see the program developer to mak the required dditions t the program.

WASTE MIGMAT CONST ESCALATION PERCENTAGES BY FISCAL YEAR

FY94 2.507 FY95 3.507 FY96 3.507 FY96 3.507 FY96 3.507 FY99 3.507 FY2000 3.307 FY2001 3.307 FY2002 3.307 FY2003 3.307 FY2004 3.307 FY2005 3.307 FY2006 3.307 FY2006 3.307 FY2008 3.307 FY2009 3.307		
FY95 3.507 FY96 3 507 FY96 3 507 FY97 3.507 FY98 3.507 FY99 3.307 FY2000 3.307 FY2001 3.307 FY2002 3.307 FY2003 3.307 FY2004 3.307 FY2005 3.307 FY2006 3.307 FY2008 3.307 FY2008 3.307 FY2008 3.307 FY2008 3.307	FY93	1 80%
FY98 3 507 FY97 3.507 FY98 3.507 FY99 3 307 FY2000 3 307 FY2001 3.307 FY2002 3.307 FY2003 3.307 FY2004 3.307 FY2005 3.307 FY2006 3.307 FY2007 3.307 FY2008 3.307 FY2009 3.307		2.50%
FY97 3.507 FY98 3.507 FY99 3.307 FY2000 3.307 FY2001 3.307 FY2002 3.307 FY2003 3.307 FY2004 3.307 FY2005 3.307 FY2006 3.307 FY2006 3.307 FY2008 3.307 FY2008 3.307 FY2008 3.307 FY2008 3.307	FY95	3.50%
FY98 3.507 FY99 3 307 FY2000 3 307 FY2001 3.307 FY2002 3.307 FY2003 3.307 FY2004 3.307 FY2005 3.307 FY2006 3.307 FY2006 3.307 FY2008 3.307 FY2008 3.307 FY2008 3.307 FY2008 3.307	FY96	3 50%
FY99 3 307 FY2000 3 307 FY2001 3.307 FY2002 3.307 FY2003 3.307 FY2004 3.307 FY2005 3.307 FY2006 3.307 FY2007 3.307 FY2008 3.307 FY2009 3.307		3.50%
FY2000 3 307 FY2001 3.307 FY2002 3.307 FY2003 3.307 FY2004 3.307 FY2005 3.307 FY2006 3.307 FY2007 3.307 FY2008 3.307 FY2009 3.307	FY98	3.50%
FY2001 3.307 FY2002 3.307 FY2003 3.307 FY2004 3.307 FY2005 3.307 FY2006 3.307 FY2006 3.307 FY2008 3.307 FY2008 3.307	FY99	3 30%
FY2002 3.307 FY2003 3.307 FY2004 3.307 FY2005 3.307 FY2006 3.307 FY2007 3.307 FY2008 3.307 FY2008 3.307		3 30%
FY2003 3.307 FY2004 3.307 FY2005 3.307 FY2006 3.307 FY2006 3.307 FY2006 3.307 FY2006 3.307	FY2001	3,30%
FY2004 3.307 FY2005 3.307 FY2006 3.307 FY2007 3.307 FY2008 3.307 FY2009 3.307	FY2002	3.30%
FY2005 3.307 FY2006 3.307 FY2007 3.307 FY2008 3.307 FY2009 3.307		3.30%
FY2008 3.301 FY2007 3.301 FY2008 3.301 FY2009 3.301	FY2004	3.30%
FY2007 3.301 FY2008 3.301 FY2009 3.301	FY2005	3.30%
FY2008 3.309 FY2009 3.309		3.30%
FY2009 3 301		3.30%
FY2009 3 301 FY2010 3 301		3,30%
FY2010 3 309	FY2009	3 30%
. 15010 0.001	FY2010	3.30%

ESCALATION PERCENTAGE



Construction Mgmt & Insp and Project Construction Cap

Project Title LL / MW CRCLA Waste Cell

ACTIVITY DATES

Escalation Ref D t	31 Aug 95
Activity Start D t	1-Oct-02
Act vity Finish D t	1-Oct-32

MIDPOINT DETERMINATION

Determination of number of days from start of activity t midpoint	5 479
Determination of numbe f days from reference dat to midpoint of	
ctivity	8 067
Determination of umber of months from reference dat t midpoint f	
activity	265
Act vity Midpoint D t	1-Oct 17

THIS SECTION DETERMINES NUMBER OF MONTHS BY FISCAL YEAR

FY93	0
FY94	0
FY95	1
FY96	12
FY97	12
FY98	12
FY99	12
FY2000	12
FY01	12
FY02	12
FY03	12
FY04	12
FY05	12
FY06	12 12 12
FY07	12
FY08	12 12
FY09	12
FY10	12

INSTRUCTIONS ON USING THE ESCALATION MULTIPLIER PROGRAM

- 1 User shall input correct dates for reference dat activity tart and finish dates withing the Activity Dates box. The program will calculat and provide an escalation multiplie based on those dates and the escalation rates provided.
- If project ixtends beyond the year 2010 see the program developer to make the required idditions to the program.

WASTE MIGMAT CONST ESCALATION PERCENTAGES BY FISCAL YEAR

FY93	1 80%
FY94	2 50%
FY95	3.50%
FY96	3.50%
FY97	3.50%
FY98	3.50%
FY99	3.30%
FY2000	3.30%
FY2001	3.30%
FY2002	3.30%
FY2003	3.30%
FY2004	3.30%
FY2005	3.30%
FY2006	3.30%
FY2007	3.30%
FY2008	3.30%
FY2009	3,30%
FY2010	3.30%

ESCALATION PERCENTAGE

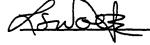




CONTINGENCY ANALYSIS SUMMARY PROJECT TITLE LL / MW CRCLA Cell PROJECT NUMBER 989820-02 LOCATION Sanitary Land Fill Cell 4 CONTINGENCY RANGE & STANDARD MIDPOINTS Range MP Factor Estimate Type Estimate Type Range MP Factor **PLANNING** (20 % 50%) 30/ TITLE II (5/ 15/) 100/ BUDGET (CDR) (15/40/)28/ CWE FP/MTC (5/ 10/) 75/ TITLE I (10/20%)CWE CPFF 15/ (10/15/)125% **CATEGORY** CONTINGENCY **ELEMENT OF COST** COST **PERCENT** DOLLARS ENGINEERING (TITLE I II III) \$3 855 068 42 % 1 628 540 CONSTRUCTION INSPECTION \$582 155 37 / 212 923 PROJECT & CONSTRUCTION MANAGEMENT \$9 586 934 32/ 3 019 884 IMPROVEMENT TO LAND \$176 760 42/ 74 703 **NEW BUILDING** \$566 288 38% 216 534 **BUILDING MODIFICATIONS** \$0 0% 0 OTHER STRUCTURES 38 % \$12 411 979 4 746 030 SPECIAL FACILITY EQUIPMENT 46% 0 40 % SPECIAL FACILITY INSTALLATION \$0 0 \$0 UTILITIES 48/ STANDARD EQUIPMENT \$0 36% 0 REMOVALS \$1 34 % 0

ANALYSIS PERFORMED BY ______ Date

REVIEWED BY



Date

36 42%

\$27 179 185

9/7/95

\$9 898 616

TOTAL

	Engineering Design (Title	e I, II, III)	42%
Н	A DESIGN COST SOURCE	IMPORTANCE	MULTIPLIER
IRI	Negotiated Contract	40 70	State suppliers description and an
GI	PDHE or A/E Proposal	70 95	0 95
HS	Normal Historical Percent	1 00	
EK	Assumed Percentage	1 05 1 10	
R '	Other	40 1 10	
н	B DESIGN COMPLEXITY		nik A
I R I	Routine Civil Design	70 90	
G I	Routine Process Design	90 1 05	1 05
HS	Unique Complex Construction	1 05 1 15	
E K Y	Other	70 115	
	C METHOD OF ACCOMPLISHMENT		
Н	l Dan an Build	00 4.05	*
IR	Design Build	90 1 05 95 1 10	
G I H S	EG&G Engineering A/E BOA	95 1 10	1 10
EK	7 Other	90 1 10	
R	Other	33 1 13	
н	D DESIGN COMPLETENESS		**************************************
i R	Title II Stage	70 90	APA.
GI	Title ! Stage	95 1 05	
HS	Conceptual Stage	1 05 1 10	1 10
EK	Other	70 1 10	
R	,		

Multiplier		
	Risk Factor A	0 95
	X Risk Factor B	1 05
	X Risk Factor C	1 10
	X Risk Factor D	1 10
	X Midpoint Range Factor	35 00

42.24 %

= Contingency Element Percentage

RMRS Cost Estimating

	Construction Inspection			37%
н	A INSPECTION COST SOURCE	IMPOR	RTANCE	MULTIPLIER
R G I H H S H E K ▼	Normal Historical Percent Assumed Percentage Other	90 1 05 90	1 00 1 10 1 10	1 10
H I R I S I S E K	B DESIGN COMPLEXITY FACTORS Routine Construction Single Area Routine Construction Multiple Areas Quality Level I or II Work Other	60 1 00 1 10 60	95 1 10 1 20 1 20	0 95
H I R I S I S E K	C METHOD OF ACCOMPLISHMENT EG&G A/E Other	95 95 95	1 00 1 05 1 05	1 00

Multiplier

Risk Factor A	1 10
X Risk Factor B	0 95
X Risk Factor C	1 00
X Midpoint Range Factor	35 00
= Contingency Element Percentage	36 58 %

	Project & Construction N	<i>l</i> lanagement	32%
	A P&CM COST SOURCE	IMPORTANCE	MULTIPLIER
H G H S E K R	More Complete than Needed Adequate for Level of Estimate Less Complete than Needed Other	79 95 1 00 1 05 1 10 75 1 10	1 00
H I R I S I S E K	B DESIGN COMPLETENESS More Complete Than Needed Adequate for Level of Estimate Less Complete than Needed Other	75 95 1 00 1 05 1 10 75 1 10	1 00
H R I B I B K R	C CONSTRUCTION COMPLEXITY Recent Similar Construction Routine Cold Construction Hot Manufacturing Bldg Construction Contaminated Removals Other	75 90 1 00 1 00 1 10 1 05 1 15 75 1 15	0 90
H I R I S I S E K	D SERVICE COMPLEXITY PM/CM Only Required Escort/RPT Services Waste/Decon Required Other	95 1 00 95 1 05 1 00 1 10 95 1 10	1 00

Multiplier	
Risk Factor A	1 00
X Risk Factor B	1 00
X Risk Factor C	0 90
X Risk Factor D	1 00
X Midpoint Range Factor	35 00
- Contingency Flement Percentage	31.50 /

RMRS Cost Estimating

	Improvements to Land		42%
	A DESIGN COMPLETENESS	IMPORTANCE	MULTIPLIER
H IR	More Complete than Needed	70 95	
GI	Adequate for Level of Estimate	90 1 00	1 00
HS	Less Complete than Needed	95 1 05	
ЕК∜	Other	70 1 05	
R			·
Н	B CONSTRUCTION COMPLEXITY		
i R [Routine	80 95	
GI	Extensive Sitework	90 1 00	
H S	Variable Soil Conditions	95 1 00	
EK	Soil Supply/Disposal of Excess	1 00 1 05	1 05
R	Rock Blasting	1 00 1 10	
▼	Other	80 110	*
н	C CONSTRUCTION SITE CONDITIONS		
i R I	Unobstructed Area	95 1 00	1 00
GI	Limited Obstruction	95 1 00	
H S	Obstructed	1 00 1 05	
EKŸ	Other	85 1 05	
R			Nee
Н	D METHOD OF ACCOMPLISHMENT/MARK	ET CONDITIONS	
i R	Fixed Price (FP)	85 1 15	1 15
GI	EG&G Maintenance	95 1 05	
нѕ	Cost Plus Fixed Fee (CPFF)	1 00 1 20	
EK ∜ R	Other	85 1 20	
••			
	Multiplier Profession	4 400	
	Risk Factor		
	X Risk Factor X Risk Factor		
	X Risk Factor		
	X Midpoint Range Facti		
	= Contingency Element Percentag		•
	- · ·		

CONSTRUCTION SITE CONDITIONS

Unobstructed Minimal U/G Utilities Uncongested Area No Contamination No Operating Processes

Limited Obstruction One of the Above Items Not True Obstructed Two or More of the Above Items Not True

	New Buildings		38%
t 1	A DESIGN COMPLETENESS	IMPORTANCE	MULTIPLIER
H I R	More Complete than Needed	85 95	****
Gi	Adequate for Level of Estimate	1 00	1 00
HS	Less Complete than Needed	1 05 1 10	
ЕК∜	Other .	85 1 10	
R			
	B CONSTRUCTION COMPLEXITY		**
н	Recent Similar Construction	75 85	All All All All All All All All All All
I R	Pre Engineered Building	85 95	0 95
GI	Routine Construction (Office/Lab/	90 100	**
H S	Cold Manufacturing)		
EK	Hot Manufacturing Building	95 1 15	
R 🚽	First Of A Kind Building	1 10 1 30	
7	Other	75 1 30	
	C CONSTRUCTION SITE CONDITIONS		Mar Mar
н	C CONSTRUCTION SITE CONDITIONS		me of
IRI	Unobstructed Area	85 95	, arigu
GI	Limited Obstruction	95 1 00	1 00
HS	Obstructed	1 00 1 10	
EK♥	Other	85 1 10	
R			
			n des
Н	D METHOD OF ACCOMPLISHMENT/MARKET	T CONDITIONS	***
I R	Fixed Price (FP)	85 115	1 15
GI	EG&G Maintenance	95 1 05	
нѕ⊥	Cost Plus Fixed Fee (CPFF)	100 120	
EK	Other	85 1 20	
R			
	Multiplier		
	Risk Factor A	1 00	
	X Risk Factor B	0 95	
	X Risk Factor C	1 00	
	X Risk Factor D	1 15	
	X Midpoint Range Factor = Contingency Element Percentage	35 00 38 24 %	
	= Condingency Element Percentage	30 24 %	

CONSTRUCTION SITE CONDITIONS

Unobstructed Minimal U/G Utilities Uncongested Area No Contamination No Operating Processes

Limited Obstruction One of the Above Items Not True Obstructed Two or More of the Above Items Not True

RMRS Cost Estimating

	Building Modifications		0%
	A DESIGN COMPLETENESS	IMPORTANCE	MULTIPLIER
H IR IGI HS EK R	More Complete than Needed Adequate for Level of Estimate Less Complete than Needed Other	75 95 1 00 1 05 1 10 75 1 10	
	B CONSTRUCTION COMPLEXITY		
H R I G S K F R	Recent Similar Construction Routine Remodel Modification in Cold Manuf Bldg Modification in Hot Manuf Bldg Other	85 1 00 90 1 05 1 00 1 15 1 05 1 30 85 1 30	
	C CONSTRUCTION SITE CONDITIONS		
H I R G I H S E K ♥	Unobstructed Area Limited Obstruction Obstructed Other	85 95 95 100 100 110 85 110	
	D METHOD OF ACCOMPLISHMENT/MARKET CONDITIONS		
H IR IG! HS EK R	Fixed Price (FP) EG&G Maintenance Cost Plus Fixed Fee (CPFF) Other	85 1 15 95 1 05 1 00 1.20 85 1 20	
	Multiplier		
	Risk Factor A X Risk Factor B X Risk Factor C X Risk Factor D X Midpoint Range Factor	0 00 0 00 0 00 0 00 35 00	
	= Contingency Element Percentage	0 00 /	

CONSTRUCTION SITE CONDITIONS

Unobstructed Minimal U/G Utilities Uncongested Area No Contamination No Operating Processes Limited Obstruction One of the Above Items Not True

Limited Obstruction One of the Above Items Not True Obstructed Two or More of the Above Items Not True

Other Structures

	Other Structures		38%
	A DESIGN COMPLETENESS	IMPORTANCE	MULTIPLIER
H I R	More Complete than Needed	79 95	in Marie
Gi	Adequate for Level of Estimate	1 00	1 00
нѕ	Less Complete than Needed	1 05 1 10	
EK	Other	75 1 10	
R '			
	B CONSTRUCTION COMPLEXITY		A.
Н	December Consider Constants	75 05	
I R G I	Recent Similar Construction Routine Construction	75 95 1 00	0 95
H S	Sizing Based on Bldg or Process Specs	1 05 1 15	
EK	Other	75 1 15	
R		70 1 10	
			top or
ы	C CONSTRUCTION SITE CONDITIONS		**
H IR	Unobstructed Area	85 95	4, 346 "74
ĠÏ	Limited Obstruction	95 1 00	1 00;
нѕ	Obstructed	100 110	
EK	Other	85 1 10	
R			
	D METHOD OF ACCOMPLISHMENT/MARKET CONDITIONS		
H			· ·
IR	Fixed Price (FP)	85 1 15	1 15
GI	EG&G Maintenance	95 1 05	
H S ↓ E K ▼	Cost Plus Fixed Fee (CPFF)	1 00 1 20 85 1 20	
R	Other	65 120	
	Multiplier		
	Risk Factor A	1 00	
	X Risk Factor E	3 0 95	
	X Risk Factor C	1 00	
	X Risk Factor D		
	X Midpoint Range Facto		
	= Contingency Element Percentage	38 24 %	

CONSTRUCTION SITE CONDITIONS

Unobstructed Minimal U/G Utilities Uncongested Area No Contamination No Operating Processes

Limited Obstruction One of the Above Items Not True Obstructed Two or More of the Above Items Not True

RMRS Cost Estimating



	Special Facility Equipment		46%
u	DESIGN COMPLETENESS	IMPORTANCE	MULTIPLIER
H	More Complete Than Needed Adequate for Level of Estimate Less Complete Than Needed Other	85 95 1 00 1 05 1 20 85 1 20	1 00
	B MATURITY OF TECHNOLOGY		
H I R I S E K R	Vendor Quote Available Recent Similar Acquisition Defined Process Item (Hot or Cold) Undefined Cold Process Item Undefined Hot Process Item First Of A Kind Item Other	70 90 80 1 00 95 1 15 1 05 1 30 1 20 1 50 1 40 2 00 70 2 00	1 30
	C METHOD OF ACCOMPLISHMENT		
H I R G I H S E K R	Off The Shelf Off The Shelf W/Modifications Vendor Fabricated Onsite Fabrication DOE Contractor Supplied Other	70 95 95 1 00 1 00 1 10 1 05 1 15 1 05 1 20 70 1 20	1 00

AA.	.14.00	1100

Risk Factor A	1 00
X Risk Factor B	1 30
X Risk Factor C	1 00
X Midpoint Range Factor	35 00
= Contingency Element Percentage	45 50 %

	Special Facilities Install		40%
	A DESIGN COMPLETENESS	IMPORTANCE	MULTIPLIER
H I R	More Complete than Needed	85 95	American Company
1	Adequate for Level of Estimate	1 00	1 00.
1	Less Complete than Needed	1 05 1 10	
1	Other	85 1 15	
R Y			
	B MATURITY OF TECHNOLOGY		.200 × 200 /mer
	B MATURITY OF TECHNOLOGY		ed .
Н	Recent Similar Construction	80 100	1 00
I R	Defined Process Area (Hot or Cold)	95 1 10	
GI	Undefined Cold Process Area	1 00 1 30	
HS	Undefined Hot Process Area	1 20 1 50	
E K 🕌	First Of A Kind Process	1 40 2 00	
R T	Other	80 200	
	C CONSTRUCTION SITE CONDITIONS		₹
H I R	Unobstructed Area	85 95	to queta
1	Limited Obstruction	95 1 00	1 00
	Obstructed	100 110	100
EK	Other	85 1 10	
R			
			*
Н	D METHOD OF ACCOMPLISHMENT/MARKE	TCONDITIONS	ar
i R	Fixed Price (FP)	85 1 15	1 15
GI	EG&G Maintenance	95 1 05	
H S	Cost Plus Fixed Fee (CPFF)	1 00 1 20	
E K ↓	Other	85 120	
	Multiplier		
	Risk Factor A	1 00	
	X Risk Factor B		
	X Risk Factor C		
	X Risk Factor D		
	X Midpoint Range Factor		
	= Contingency Element Percentage		

CONSTRUCTION SITE CONDITIONS

Unobstructed Minimal U/G Utilities Uncongested Area No Contamination No Operating Processes

Limited Obstruction One of the Above Items Not True Obstructed Two or More of the Above Items Not True

RMRS Cost Estimating

	Utilities				48%
	A DESIGN COMPLETENESS	IMPORT	ANCE	MU	ILTIPLIER
H R G I H S K F R	More Complete than Needed Adequate for Level of Estimate Less Complete than Needed Other	1 05	95 00 1 10 1 10		1 00
ы	B CONSTRUCTION COMPLEXITY				
H R G S E K R	Recent Similar Construction Routine Construction Above Ground Utilities Below Ground Utilities Other	85 90 1 00 1 05 85	95 1 00 1 10 1 20 1 20		1 20
	C CONSTRUCTION SITE CONDITIONS				
H I R G I H S K R	Unobstructed Area Limited Obstruction Obstructed Other	85 95 1 00 85	95 1 00 1 10 1 10		1 00
	D METHOD OF ACCOMPLISHMENT/MARKE	T COND	TIONS		
H R G I H S K W	Fixed Price (FP) EG&G Maintenance Cost Plus Fixed Fee (CPFF) Other	85 95 1 00 85	1 15 1 05 1 20 1 20		1 15
	Multiplier		1.00		
	Risk Factor A X Risk Factor B		1 00 1 20		
	X Risk Factor C	;	1 00		
	X Risk Factor D		1 15		
	X Midpoint Range Factor = Contingency Element Percentage		35 00 48 30	%	

CONSTRUCTION SITE CONDITIONS

Unobstructed Minimal U/G Utilities Uncongested Area No Contamination No Operating Processes

Limited Obstruction One of the Above Items Not True Obstructed Two or More of the Above Items Not True

	Standard Equipment		36%
u	A DESIGN COMPLETENESS	IMPORTANCE	MULTIPLIER
H R I H S K R	More Complete than Needed Adequate for Level of Estimate Less Complete than Needed Other	60 85 70 90 95 1 10 60 1 10	0 90
Н	B PRICE ACCURACY		₹ ₩
H S E K	Vendor Quote Available Recent Similar Acquisition Cold Process Item Hot Process Item Undefined Equipment (Hot or Cold) Other	50 70 70 1 00 90 1 05 95 1 10 1 00 1 15 50 1 15	1 15
H G H S F	C METHOD OF ACCOMPLISHMENT Off The Shelf Off The Shelf W/Modifications DOE Contractor Supplied Other	50 95 95 1 00 95 1 10 50 1 10	1 00

M	ult	laı	ıer
v	uit	IDI	ıer

Risk Factor A	0 90
X Risk Factor B	1 15
X Risk Factor C	1 00
X Midpoint Range Factor	35 00
= Contingency Element Percentage	36.23 %

	Removals		34%
	A DESIGN COMPLETENESS	IMPORTANCE	MULTIPLIER
HIRL	More Complete than Needed	60 95	
GÏ	Adequate for Level of Estimate	1 00	1 00
нѕ⊥	Less Complete than Needed	1 00 1 15	
EK	Other	60 1 15	
R			
	B REMOVAL COMPLEXITY		
н і	Routine Demolition	75 85	0 85
I R	Underground Utilities	75 95	
GI	Cold Process Area	90 1 05	
HS	Hot Process Area	1 00 1 05	
EK	Contaminated Items	1 05 1 15	
R ₩	Disposal Complications	1 10 1 20	
,	Other	75 1 20	
Н	C REMOVAL SITE CONDITIONS		
IR	Unobstructed Area	85 95	
GI	Limited Obstruction	95 1 00	1 00
HS	Obstructed	1 00 1 10	
EK ₩ R	Other -	85 1 10	
••			An American
Н	D METHOD OF ACCOMPLISHMENT/MARKI	ET CONDITIONS	
I R	Fixed Price (FP)	85 1 15	1 15
GI	EG&G Maintenance	95 1 05	
HS	Cost Plus Fixed Fee (CPFF)	1 00 1 20	
EK↓ B	Other	85 1 20	
П	Multiplier		
	Risk Factor A		
	X Risk Factor		
	X Risk Factor (
	X Risk Factor I		
	X Midpoint Range Factor		
	= Contingency Element Percentag	e 34.21 %	

CONSTRUCTION SITE CONDITIONS

Unobstructed Minimal U/G Utilities Uncongested Area No Contamination No Operating Processes

Limited Obstruction One of the Above Items Not True Obstructed Two or More of the Above Items Not True

LL / NOW CERCIAN & C 11 989820 02 989820 PROJECT NAME ESTIMATE NO AUTHORIZATION NO

989820 02 iption A

Client

Dav E i kson (303)966 6965

Bry n L Lewi Estimato

96/FP DIR Rat tabl

De ign Crit i P k g dat d Aug 21 1995 Document

Fixed Pri e Cont t 12962 989820 01 B2 Chri Dayton Design Crit i Exp n e PREVIOUS EST #
DOR COUNTERPART
TYPE OF ESTIMATE
TYPE OF PUNDING
WORK PACEAGE #
CONSTRUCTION BY

Co t E timat App ovals

App ov 1 by th P j t Engin r ignifie cu of the ope p s t d in the ot timate nd th pp op it d ign co t

P of t Engin

App ov 1 by P of t Manag signifis oncurr no with p f t cope and otrp nted i the cost e timat

Proj t Manag

DOE/PROJECT/Pha ord
Det il report
Print c ew
Print memo
Print ext nd de iptions Repo t format

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OTHER STRUCTURES

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ITEM DESCRIPTION LOCATION TAKEOFF QTY	¥	CONVERSION	ORDER OTY	UNIT PRICE	AMOUNT	
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022212 Bo ow 0320 B buygld t pit h 1 2 MI t& p d W/200 HP do 0320 Bb2 w/200 d 3/4 La dfill 7 822 222cy Cr w B15

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AMOUNT UNIT PRICE

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ITEM DESCRIPTION	LOCATION	TAKEOFF QTY	*	CONVERSION	ORDER QTY	UNIT PRICE	AMOUNT
C * B10W			ья	43 24000 mh/l	43 24 mh	50 43	2 181
	}			B vtinbulk	et J	85 86 Labo h 73 32 Equip h	6 718
t damo i damo imbilos	d d mobil tun d d mobili tion do l 105 La dfill	o load 1 00	105 h p Lab Eq	2 00000 mh/	2 00 2 00 mh	27 13	54
t ddm t (t) 10	P dfill	d type (i	^ ^		8 8 8	27 13 47 34	68 237
0900 Mbl d dm s k d 3/4 La C B34K	b n v i bakn Ladfill	kn o d 911 1 00	3/4 Lab Eq	2 22222 mh/ 4 44444 mh/	2 222 mh 4 444 mh	27 13 47 34	60 210
4 011120	<u>.</u>			Mobili t nd d	d mobi	6 722 Labo hr 13 444 Equíp h	819
t wd 1/2 wid 2P	La dfill	1 440 00 1£	Lab Mat 10	01495 mh/lf	21 528 mh 1 584 00 lf	24 52 154	528
7				Ac o chaf	נו	21 528 Labo hr	217
0150 F rms i pi tooti 0150 F rms i pl footi C Cl Cl C	rootig otig otion Ladfill	11 4 u 720 00 £	Lab Mat 10	06598 mb/ f			1 079
1000 F rms i pl int g 1000 Frm pl t 4 1 l C Cl	y l t t w ll La dfill	11 to 4 high 1 36 00 lf		08000 mh/lf 06000 mh/lf	39 60 1f	1 15 22 713 1 18	41 47
1500 Forms 1 pl k yw 1500 F m pl 4 w 2 4 C w CARP	y 4 u t pe La dfill	d wood 2 x 4 36 00 lf		01509 mh/lf	543		1 13 7
031170 Forms pl 1 b	9 d	4	3	Forms in ple	foot	50 929 Labo h 37 786 Equip hr	1 605
ĵ . →		2 352 00 1f	3 £ 2	05333 mh/lf 04000 mh/lf	125 432 mh 2 587 20 lf 94 08 mh	22 713 318 1 15	2 849 823 108
3050 F rms in pl dg 33050 F pl f 7 12 4 u l C w Cl	t rms 7 to 12 Landfill	high 4 us 720 00 f	on g d Lab Mat 10 Bq	07356 mh/sf 05517 mh/sf	52 963 mh 792 00 f 39 722 mh	22 713 954 1 15	1 203 756 46
031182 F rms i pl	п			Forms pl c 1	Б Д	178 395 Labo h 133 802 Equip hr	5 784

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23 787

30 62 mh

18113 mh/1£

031182 F rms i pl w 11 0500 F rms i pl bulkh d f rms fo w 11 with k yw y 1 u 2 pi 0500 Fpbl 1 t ky 1 2 Lendfill 169 05 lf Lab

R ky F1 t

R ky F1 t		E t mating E t Det il 989820	5	R po t by WBS		9 21 95 1 37 pm	P g 21
ITEM DESCRIPTION	LOCATION	TAKEOFF OTY	*	CONVERSION	ORDER OTY	UNIT PRICE	AMOUNT
C * C2			Mat 10 Eo	12075 mh/lf	185 955 lf 20 413 mh	2 462	45 83 33
2150 F rm i pl jbl 2150 F pljb f 8 4 u C C2	j b built plyform w ll u Landfill	frm to 8 6 955 20 f	high 4 u Lab Mat 10	09505 mb/ f	092		15 725 6 205 507
			ľ	i i		D	23 647
t t p rul blb 3	1b pl	3/8 thik 9 3 241 05 lf	wid Lab Mat 10	05926 mh/lf	192 065 mh 3 565 155 lf	24 52 12 056	4 709 42 982
t p tp fld WP	,8 1111	32 00 8	7 3	16000 mh/	5 12 mh 35 20	24 52 12 415	126
top f ttir ft b 3/8 RP	3/8	48 00 8 48 00 8	9 wid Lab Mat 10	26667 mh/	12 80 mh 52 80	24 52 52 839	314
or to	3/8	32 00 32 00		26667 mh/	8 533 mh 35 20	24 52 44 631	209 1 571
7050 W E E D 11611 g 7050 WL ft b 3/8 t 9 C CARP	rubbe 3/8 cni La dfill	11 K V EX 1 C 32 00	y Wid Lab Mat 10	32000 mh/	10 24 mh 35 20	24 52 41 04	251 1 445
-				æ ₽	ת קי	228 758 Labo h	54 833
f 1 191 1560 1	v	ng d 45 57 ton	#3 to #7 Lab Mat 15	13 91304 mh/tn	634 017 mh 52 406 ton	27 10 482 50	17 182 25 286
0700 R inf	pl A615 g d 60 #3 #7 La dfill	w lis #3 to #7 9 43 ton	Lab Mat 15	10 66667 mh/tn	100 587 mh 10 845 ton	27 10 482 50	2 726 5 233
				Reinfo ing in pl		734 604 Labo h s	50 426
Cn t dmxi dm1.6 t (450 /)	tmnt cu ing cmpd a dfill	p em GR (450 SF/gal) 110 00 g l Ma	55 t 10	gal lot	121 00 gal	11 965	1 448
U31116 CON C OY MAX U300 Conc t dy mi egul U300 Crd m 1 3 5 4000 ps Lendfill	egul ight l Landfill	. 3 5 mix 4000 p i 771 926cy	Mat 10		849 119 cy	52 728	44 772
0450 Crist ng bl nk 0450 Crist ng bl 1 2	t 1 to 2 thi	if k buy maximum 44 000 00 sf	Mat 10		48 400 00 £	2 565	124 146
	in l hipping La dfill	1 ning nd po: 7 200 00 f	poxy gt max Lab Mat 10	maximum 20000 mh/ £	1 440 00 mh 7 920 00 £	24 11 416	34 718 3 295
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ITEM DESCRIPTION LOCATION	Ě							
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4600 P vb lb&q 1 6 ht La dfill C C6		636	636 926 у	Lab	29091 mh/ y	185 288 mh	20	3 725
5100 Pl ig & ib ting lb &	quip	:	12 thi	p onling	0303/ mu/cy	61 763 mh	4 23	261
lb£q 12	•	_		Lab	67368 mh/ y	90 947 mh		1 855
				ď	25263 mh/ y	34 105 mh	25 987	886
					Pl ing c	on t		6 728
							276 235 Labo h 95 868 Equip hr	
0050 Wit prtti fhtd 0050 W ptfhtd dym Ladfill 033454 Fiihigfl	dy mi	dd m 775 0	ma imum 00 y	Mat 10		852 50 CY	4 31	3 674
100	1	1 53 4 35	,	fint h elec	•	•	1	r 5
fl La dfill	1	26 000 00	. •		01455 mh/	378 30 mh	24 11	9 121
				8	01455 mb/ £	378 30 mh	4 83	1 827
					Fini hing floo s	floo s		10 948
033458 Fi hiq 11							378 30 Labo h 378 30 Equip h	
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Crw CBFI Crw CBFI 1050 Fini hi a 11 hull n with	:	7 200 00	4 4	Lab Mat 10	01481 mh/ £	106 632 mh 7 920 00 £	24 11 01	2 571
0050 Fn h rub wth g t La dfill	#	7 200 00	u	Lab Mat 10	01778 mh/ £	128 016 mh 7 920 00 f	24 11 061	3 086
					Fi i hing w ll	w 11	274 648 Tabo to	6 220
S50 000 g l l t La dfill Qu t f om v d		3 00		gnp		3 00	124 034 00	372 102

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Le chate Tank	5 337 734 Labo hr 1 910 834 Equip hr

•	Le k Det tion	1 910 83	1 910 834 Equip hr
- + +	022208 B kfill tru t l 4420 Ba kfill tru t l 200 H P 300 haul ommon ea th 4420 Bk 200 hp 300 La dfill 48 90 cy Lab 01633 mh/ y Cr w Blob	799 m.h	22 61
	ond 1 kdt tipip hinkg 489 cyofmateil to be	532 mh	102 45
•	1420 Bk 200 hp 300 Landfill 24 40 cy Lab 01633 mh/cy C w B10B	398 mh	22 61
	n ound 1 k d t ti pipe h ink g 24 4 y of mat il to be	265 mh	102 45

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27

R ky Flt

CONVERSION

ORDER OTY

Pg 23

UNIT PRICE

109

1 197 Labo h 798 Equph

57 531 132 29 265 66

25 193 9 87 67 37 25 193 9 87 67 37

2 282 mh 53 79 Y 1 956 mh 1 139 mh 26 84 Y 976 mh

04000 mh/ y 04667 mh/cy

Lab Mat 10 Eq Lab Mat 10 Eq

kdt tinpip 2440 y

C B15 S 11 f p t tiv fill o d l 0600 Bbl2 rt& w/200 d f La dfill

Crw B15 Silf pttiv fill odlkdttion pip

04000 mh/cy

04667 mh/ y

1 tru t F

022212 Bor 0600 B bywld t pit h 1 2 MI tesp d W/200 HP do 0600 Bbl2 te /200 d f La dfill 48 90 y

1 080

3 421 Labo hr 2 932 Equip hr

Bo r €

391 mh 261 mh

00800 mh/cy 00533 mh/cy

195 mh 13 mh

00800 mh/ y 00533 mh/ y

AMOUNT

TAKEOFF OTY

LOCATION

ITEM DESCRIPTION

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586 Labo hr 391 Equip h

Compa tion

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4 827 13 936 2 414 6 968

28 16 46 454 28 16 46 454

28 145

257 144 Labo hr

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Pipe

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262 348 Labo hr 4 12 Equip h

Leak Detection

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OTHER STRUCTURES
39 804 856 Labo hr
17 549 326 Equip hr

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E timating E t Det il R po t by WBS 989820 02

TAKEOFF QTY

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LOCATION

ITEM DESCRIPTION

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PROJECT MANAGEMENT

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001100 Engi ing (I teg t)	03 A/E T h Cn lt C 1 Landfill	001300 P j C Manag menc 01 PM Ttl II S pp C lla dfill	C w 203 01 PM Prmttng S p C l La dfill	Cr w 203 01 TA Prmttng S p C l Landfill

Poject Support Cap 10 830 00 Labo hr 70 00 685 00 hr

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ky Fl t		E timating Ext Det il 989820 0		R pot by WBS 2			9 21 1 37	21 95 37 pm	P g 25
ITEM DESCRIPTION	LOCATION	TAKEOFF OTY	ž	CONVERSION	ORDER OTY		UNIT PRICE	ω	AMOUNT
C d008 01 CE Prmttng S p	C 1 La dfill	58 00 hr	Lab		28 00	ם	84 11	_	4 878
OI PM P rmnt S p	C 1 La dfill	40 00 hr	Lab		40 00	hr	76 08	on.	3 043
ີ	C 1 La dfill	240 00 hr	Lab		240 00	ч	84 11	-	20 186
ັ₹	C 1 La dfill	920 00 h	del		920 00	ч	76 08	•	69 994
C 203 01 TAP t S p	C 1 Landfill	280 00 hr	La b		280 00	ħ	81 95	ın	22 946
Crew d008 01 CBP nt Sp	C 1 La dfill	100 00 h	qen		100 00	'n	84 11	-	8 411
C w d145 01 PM Pr d S pp	C 1 La dfill	1 118 00 hr	dal		1 118 00	놽	76 08	60	85 057
C w 203 01 CB P Mgm S p	C 1 La dfill	3 000 00 hr	đ		3 000 00	Ħ	84 11		252 330
Mangmnt	C 11 Landfill	6 920 00 hr	q		6 920 00	ħ	16 08	•	526 474
Σ	C 1 La dfill	343 00 h	del		343 00	Ħ	76 08		26 095
OI CE TEL III S P	C 1 Landfill	75 00 hr	Ç.		75 00	뀰	84 11		6 308
Cr w d145 01 TA Tt1 III S p Cr w d008	C 1 La dfill	71 00 hr	Lab		71 00	Ħ	81 95	v	5 818
				P oj t	t Management	15 085	5 00 Labo	T H	1 180 586

PROJECT MANAGEMENT 2 072 208 26 600 00 Labo hr

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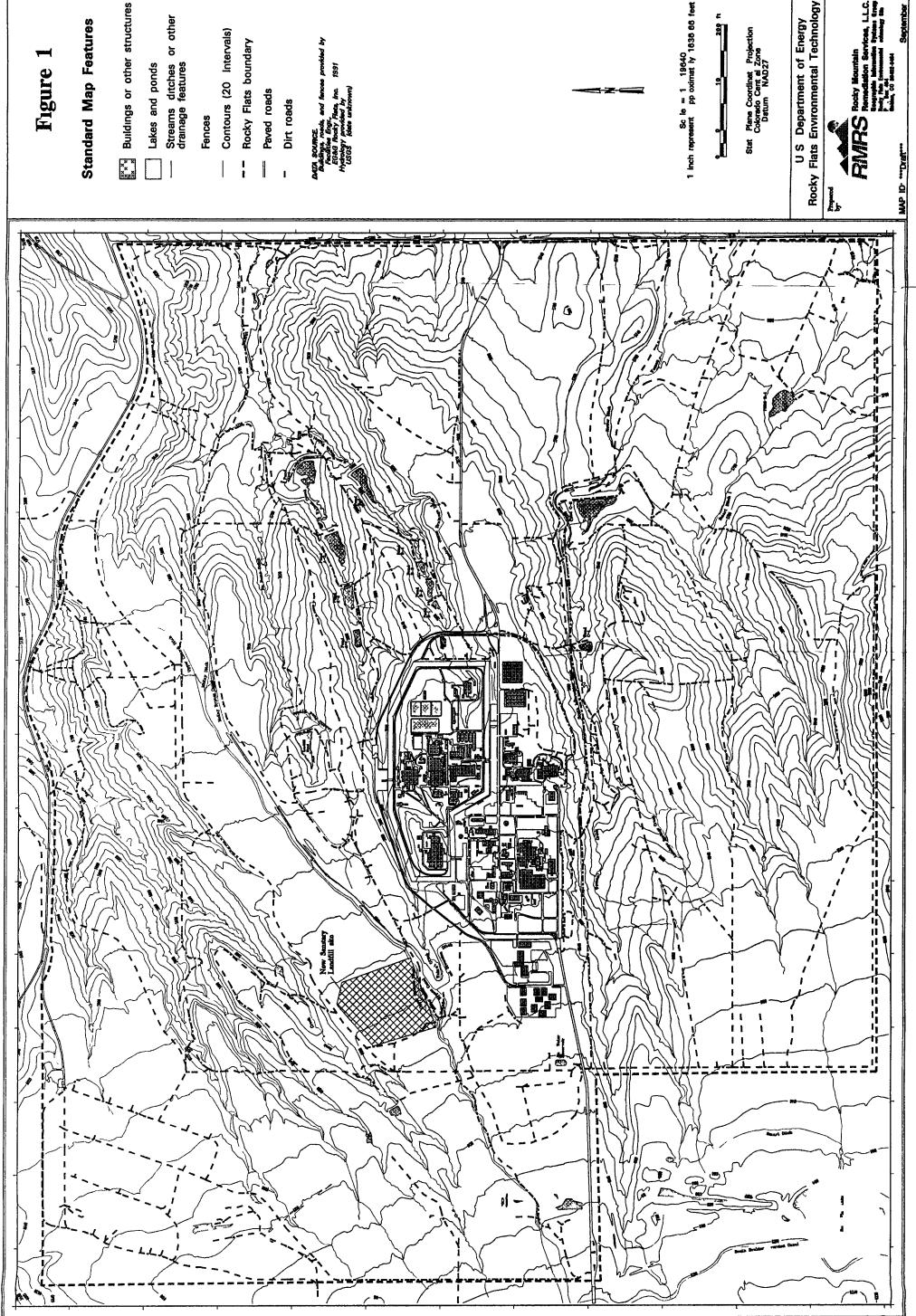
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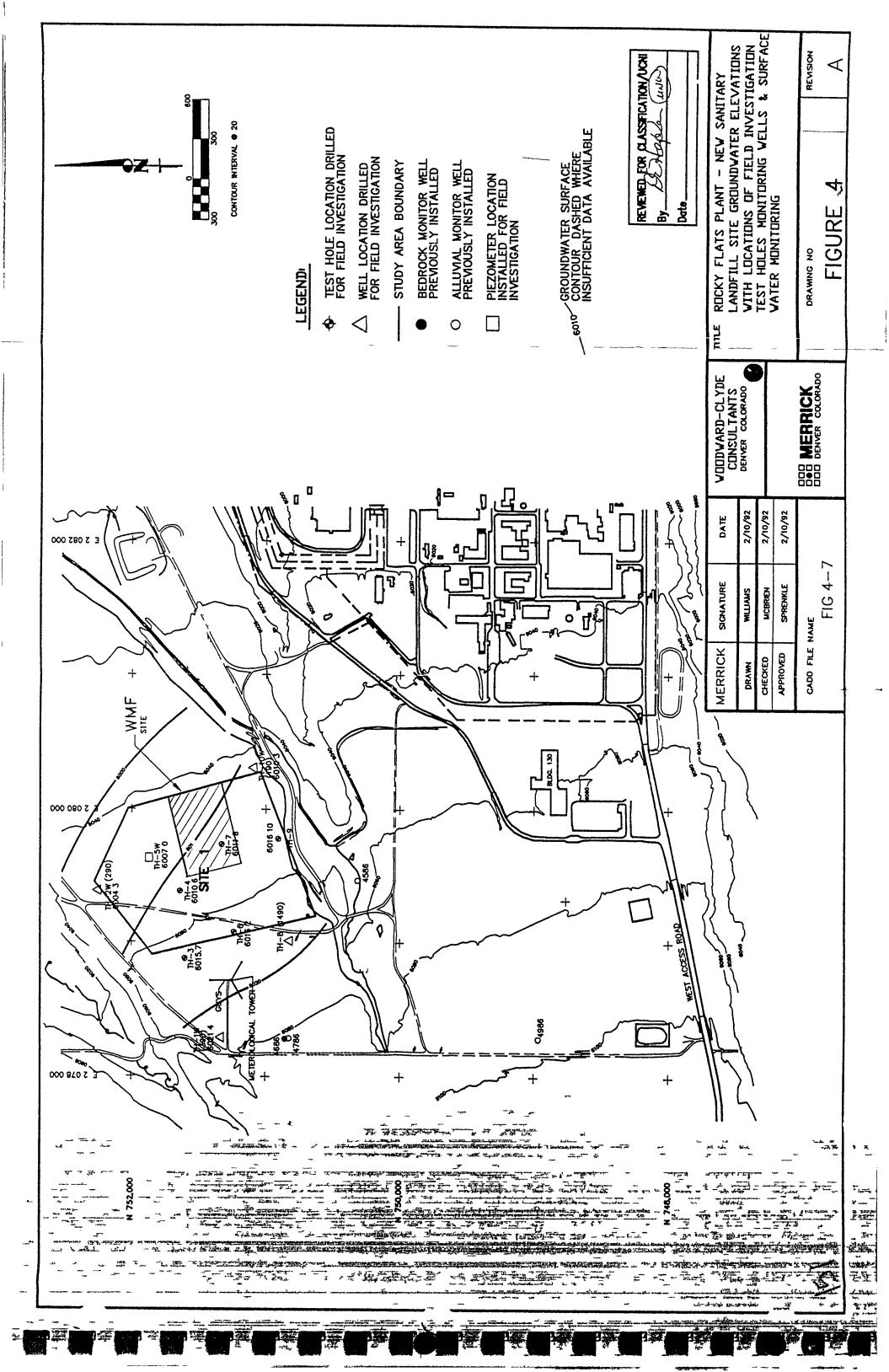
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Sc le = 1 19640 1 inch represent pp oximat ly 1636 66 feet

U S Department of Energy Rocky Flats Environmental Technology Site





EXPLANATION

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Scale = 1 6000 1 inch = 500 feet Sta e Plane Coordirate Syste n Colorado Central Zone Datum NAD27 Rocky Flats Site, Golden, Colorado
Potentiometric Surface
of

of Unconsolidated Surficial Deposits Fourth Quarter 1993 Hydrogeologic Characterization R port
April 1995 Plate 3



EXPLANATION

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Scale = 1 6000 1 inch = 500 feet State Plane Coordinate System Colorado Central Zone Datum NAD27

Datum NAD2/

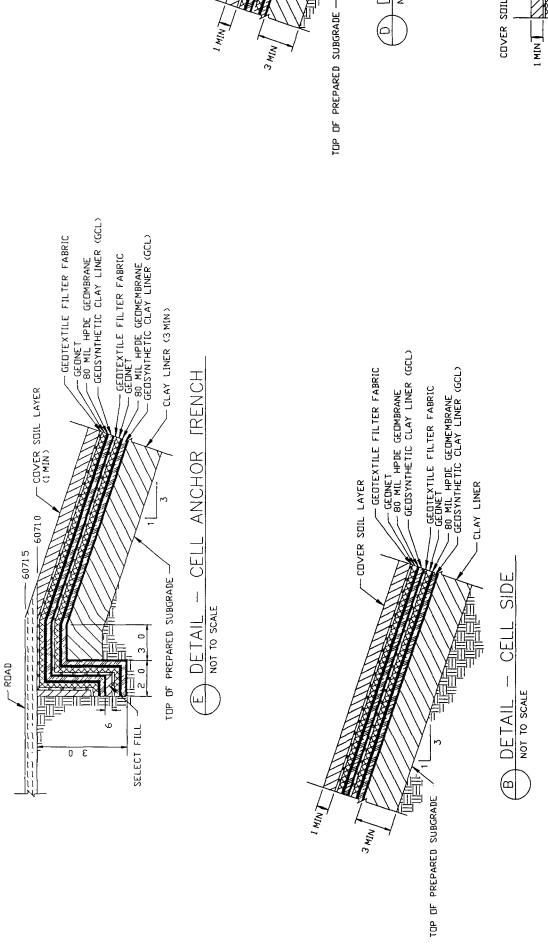
J EGEG ROCKY FLATS
Rocky Flats Site, Golden, Colorado

Average Depth to Water in Unconsolidated Surficial Deposits

Hydrogeologic Characterizat on Report
April 1995 Plate 7

(5)





GEDSYNTHETIC CLAY LINER (GCL)

-80 MIL HDPE GEOMEMBRANE

GEDTEXTILE FILTER FABRIC

GEONET

— GEOTEXTILE FILTER FABRIC — DRAINAGE GRAVEL (1 MIN) — GEOTEXTILE FILTER FABRIC

COVER SPIL LAYER

— 80 MIL HDPE GEDMEMBRANE — GEDSYNTHETIC CLAY LINER (GCL)

- CLAY LINER

SLOPE

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DETAIL - CELL SIDE SLOPE RISER LEAK DETECTION TRENCH

GEDTEXTILE FILTER FABRIC

DRAINAGE GRAVEL

GEDTEXTILE FILTER FABRIC

80 MIL HDPE GEDMEMBRANE

GEDSYNTHETIC CLAY LINER (GCL)

1 MIN

1 MIN

3 MIN

COVER SOIL LAYER

-80 MIL HDPE GEDMEMBRANE -GEDSYNTHETIC CLAY LINER (GCL)

- CLAY LINER

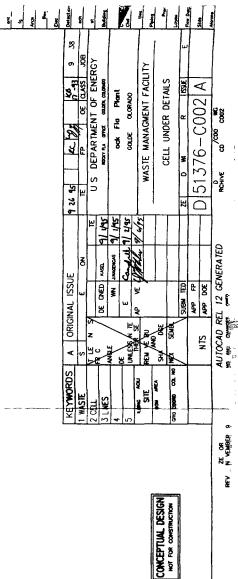
TOP OF PREPARED SUBGRADE

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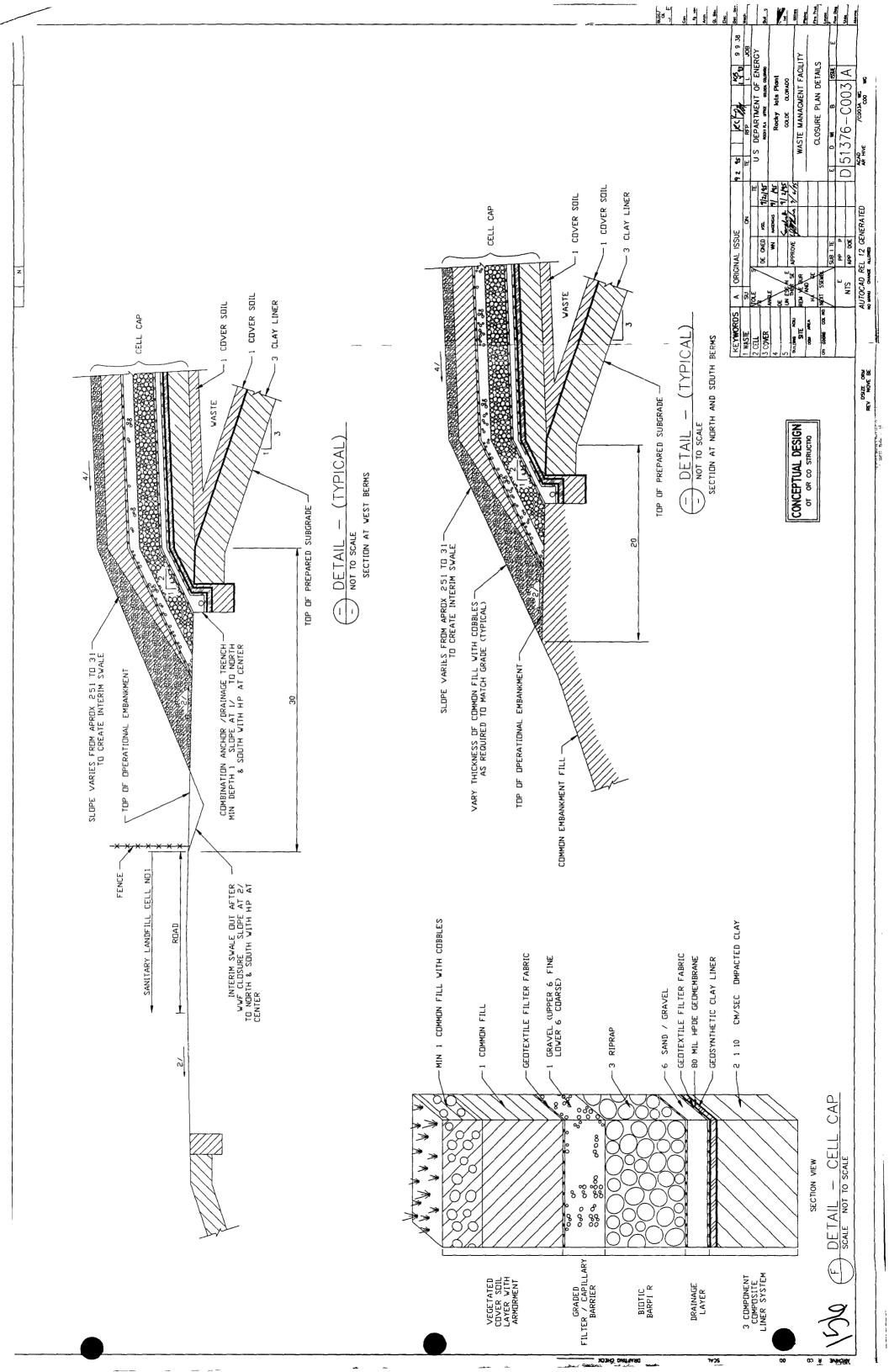
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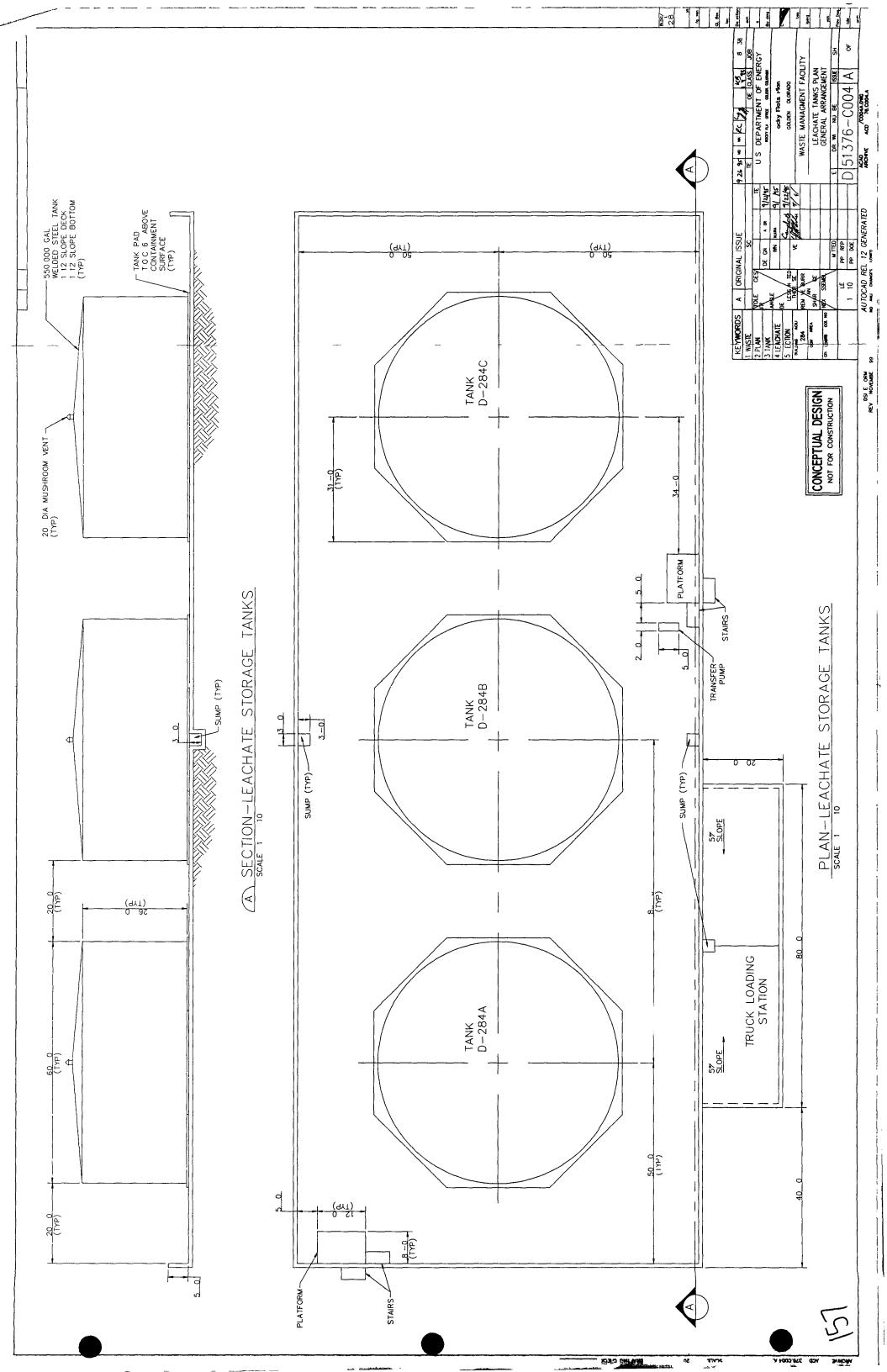
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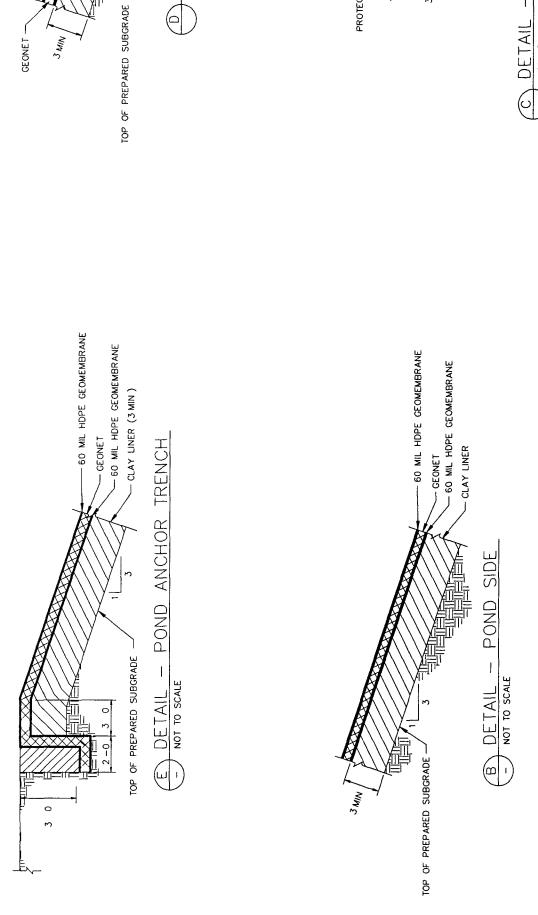


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60 MIL HDPE GEOMEMBRANE

PROTECTIVE SOIL LAYER

3 MIN

GEONET

GEOTEXTILE FILTER FABRIC - DRAINAGE GRAVEL (1 MIN) GEOTEXTILE FILTER FABRIC 60 MIL HDPE GEOMEMBRANE

- CLAY LINER

POND TOE OF SLOPE

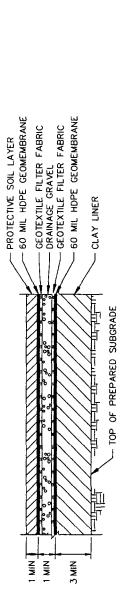
NOT TO SCALE

D DETAIL

- 60 MIL HDPE GEOMEMBRANE 60 MIL HDPE GEOMEMBRANE - GEOTEXTILE FILTER FABRIC CLAY LINER TOP OF PREPARED SUBGRADE SELECT FILL

7-12 DIA RISER PIPE PROTECTIVE SOIL LAYER NiW L N WIN

SLOPE LEAK DETECTION RISER TRENCH POND SIDE NOT TO SCALE DETAIL



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- POND

A DETAIL NOT TO SCALE

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